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Your Reliable Expert of Machining Tools.



东莞市钰泽机械工具有限公司
YUZE(DONGGUAN)MACHINING TOOLS CO.,LTD.

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钰泽机械工具 YUZE MACHINING TOOLS

产品目录

TAPS



东莞市钰泽机械工具有限公司
YUZE(DONGGUAN)MACHINING TOOLS CO.,LTD.

东莞市长安钰鼎五金刀具店
Dongguan Changan YuDing Hardware Tool Store

切削工具样本 Cutting Tools Catalog

螺纹加工工具
Threading Tools

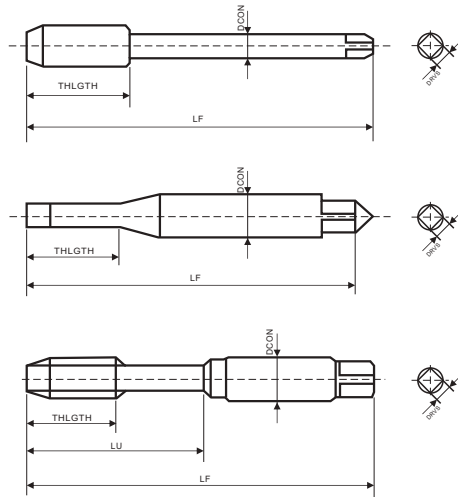


Vol.03
2023.12-

丝锥 (TAPS)
螺纹加工工具 (Threading Tools)



YST615 螺旋丝锥
YST615 Spiral Fluted Tap



技术参数/Technical Parameters

M

HSSE

Uncoated

ISO 6HX





JIS

TD	TP	LF	THLGTH	LU	DCON	DRVS
M1.0*0.25	0.25	30	7	-	3	2.5
M1.2*0.25	0.25	32	8	-	3	2.5
M1.4*0.3	0.25	34	9	-	3	2.5
M1.6*0.35	0.25	36	10	-	3	2.5
M1.0*0.25	0.25	45	8	-	3	2.5
M1.2*0.25	0.25	45	8	-	3	2.5
M1.4*0.3	0.3	45	9	-	3	2.5
M1.6*0.35	0.35	45	10	-	3	2.5
M1.7*0.35	0.35	36	11	-	3	2.5
M2*0.4	0.4	40	12	-	3	2.5
M2.5*0.45	0.45	44	14	-	3	2.5
M3*0.5	0.5	46	6	19	4	3.2
M3.5*0.6	0.6	48	6	19	4	3.2
M4*0.7	0.7	52	8.4	20	4	3.2
M5*0.8	0.8	60	9.6	24	5.5	4
M6*1.0	1	62	12	29	6	4.5
M8*1.0	1	70	15	37	6.2	5
M8*1.25	1.25	70	15	37	6.2	5

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel			不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Castiron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝 合金 Aluminum Rolled	铝合金 铸件 Aluminum Alloy Casting	镁合金 铸件 Magnesium Alloy Casting	锌合金 铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性 塑料 Thermo Setting Plastic	热可塑性 塑料 Thermo Plastic	
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
	○		○									○	○	○	○	○	○	○	○				○	

YST615 螺旋丝锥
YST615 Spiral Fluted Tap



技术参数/Technical Parameters

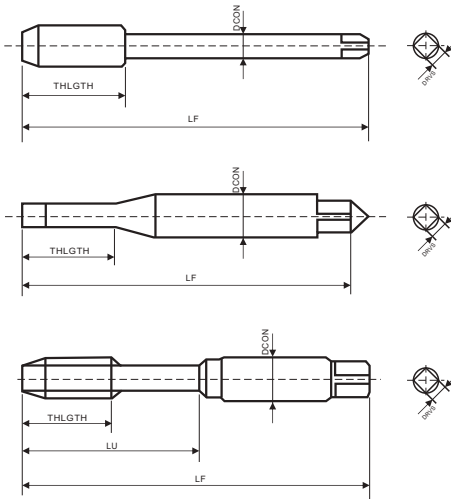
M

HSSE

Uncoated

ISO 6HX

JIS



TD	TP	LF	THLGTH	LU	DCON	DRVS
M10*1.0	1	75	18	41	7	5.5
M10*1.25	1.25	75	18	41	7	5.5
M10*1.5	1.5	75	18	41	7	5.5
M12*1.25	1.25	82	18	41	7	5.5
M12*1.5	1.5	82	21	48	8.5	6.5
M12*1.75	1.75	82	21	48	8.5	6.5
M14*2.0	2	88	30	48	10.5	8
M14*1.5	1.5	88	30	48	10.5	8
M14*1.25	1.25	88	30	48	10.5	8
M14*1.0	1	88	30	48	10.5	8
M16*2.0	2	95	32	52	12.5	10
M16*1.5	1.5	95	32	52	12.5	10
M16*1.25	1.25	95	32	52	12.5	10
M16*1.0	1	95	32	52	12.5	10

YST615T 螺旋丝锥 (TiN)
YST615T Spiral Fluted Tap TiN



技术参数/Technical Parameters

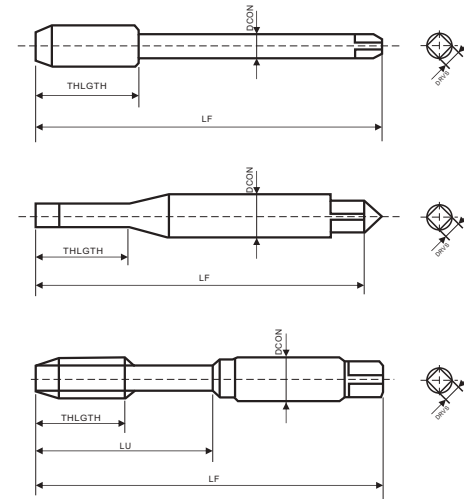
M

HSSE

TiN

ISO 6HX

JIS



TD	TP	LF	THLGTH	LU	DCON	DRVS
M1.0*0.25	0.25	30	7	-	3	2.5
M1.2*0.25	0.25	32	8	-	3	2.5
M1.4*0.3	0.25	34	9	-	3	2.5
M1.6*0.35	0.25	36	10	-	3	2.5
M1.0*0.25	0.25	45	8	-	3	2.5
M1.2*0.25	0.25	45	8	-	3	2.5
M1.4*0.3	0.3	45	9	-	3	2.5
M1.6*0.35	0.35	45	10	-	3	2.5
M1.7*0.35	0.35	36	11	-	3	2.5
M2*0.4	0.4	40	12	-	3	2.5
M2.5*0.45	0.45	44	14	-	3	2.5
M3*0.5	0.5	46	6	19	4	3.2
M3.5*0.6	0.6	48	6	19	4	3.2
M4*0.7	0.7	52	8.4	20	4	3.2
M5*0.8	0.8	60	9.6	24	5.5	4
M6*1.0	1	62	12	29	6	4.5

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
○	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	●	○

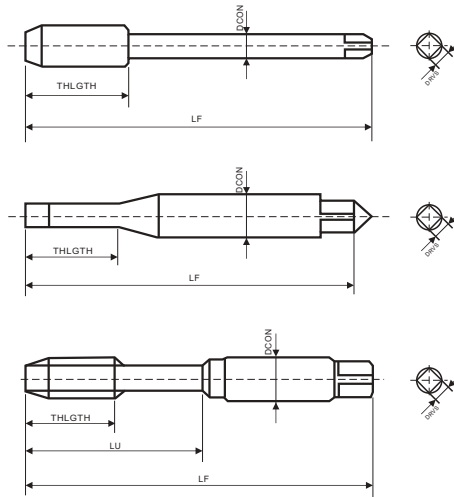
YST615T 螺旋丝锥 (TiN)

YST615T Spiral Fluted Tap TiN



技术参数/Technical Parameters

M HSSE TIN ISO 6HX



TD	TP	LF	THLGTH	LU	DCON	DRVS
M8*1.0	1	70	15	37	6.2	5
M8*1.25	1.25	70	15	37	6.2	5
M10*1.0	1	75	18	41	7	5.5
M10*1.25	1.25	75	18	41	7	5.5
M10*1.5	1.5	75	18	41	7	5.5
M12*1.25	1.25	82	18	41	7	5.5
M12*1.5	1.5	82	21	48	8.5	6.5
M12*1.75	1.75	82	21	48	8.5	6.5
M14*2.0	2	88	30	48	10.5	8
M14*1.5	1.5	88	30	48	10.5	8
M14*1.25	1.25	88	30	48	10.5	8
M14*1.0	1	88	30	48	10.5	8
M16*2.0	2	95	32	52	12.5	10
M16*1.5	1.5	95	32	52	12.5	10
M16*1.25	1.25	95	32	52	12.5	10
M16*1.0	1	95	32	52	12.5	10

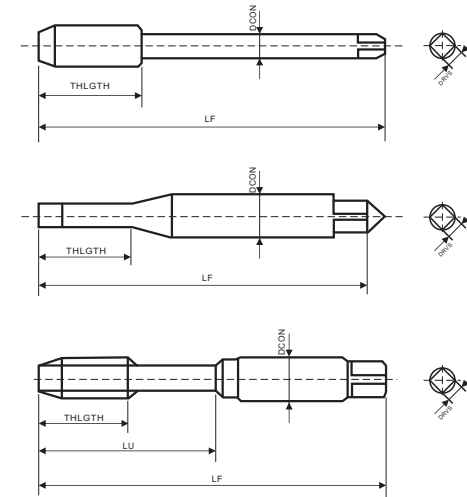
YST615T 螺旋丝锥 (TiCN)

YST615T Spiral Fluted Tap TiCN



技术参数/Technical Parameters

M HSSE TiCN ISO 6HX



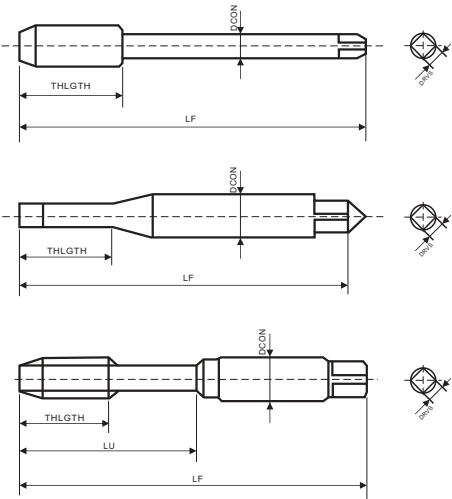
TD	TP	LF	THLGTH	LU	DCON	DRVS
M1.0*0.25	0.25	30	7	-	3	2.5
M1.2*0.25	0.25	32	8	-	3	2.5
M1.4*0.3	0.25	34	9	-	3	2.5
M1.6*0.35	0.25	36	10	-	3	2.5
M1.0*0.25*45	0.25	45	8	-	3	2.5
M1.2*0.25*45	0.25	45	8	-	3	2.5
M1.4*0.3*45	0.45	45	9	-	3	2.5
M1.6*0.35*45	0.45	45	10	-	3	2.5
M1.7*0.35	0.35	36	11	-	3	2.5
M2*0.4	0.4	40	12	-	3	2.5
M2.5*0.45	0.45	44	14	-	3	2.5
M3*0.5	0.5	46	6	19	4	3.2
M3.5*0.6	0.6	48	6	19	4	3.2
M4*0.7	0.7	52	8.4	20	4	3.2
M5*0.8	0.8	60	9.6	24	5.5	4
M6*1.0	1	62	12	29	6	4.5
M8*1.0	1	70	15	37	6.2	5
M8*1.25	1.25	70	15	37	6.2	5

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel			不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	锌合金铸件 Zinc Alloy Casting
C<0.25%	C0.25~0.45%	C>0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC	ZDC
○	●	●	○	○			○	○	○	○	○	○	○	○	○	○	●	○	○

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel			不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	锌合金铸件 Zinc Alloy Casting
C<0.25%	C0.25~0.45%	C>0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC	ZDC
○	●	●	○	○			○	○	○	○	○	○	○	○	○	○	●	○	○

YST615T 螺旋丝锥 (TiCN)

YST615T Spiral Fluted Tap TiCN



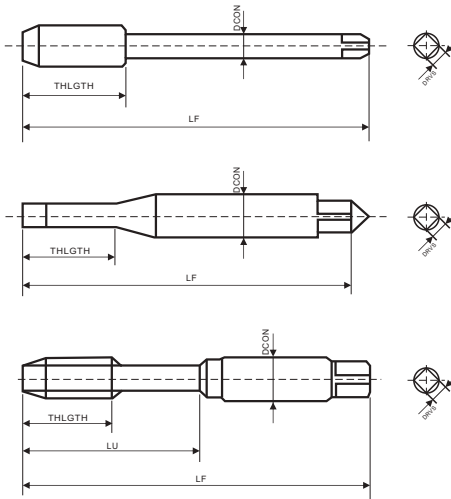
技术参数/Technical Parameters



TD	TP	LF	THLGTH	LU	DCON	DRVS
M10*1.0	1	75	18	41	7	5.5
M10*1.25	1.25	75	18	41	7	5.5
M10*1.5	1.5	75	18	41	7	5.5
M12*1.25	1.25	82	18	41	7	5.5
M12*1.5	1.5	82	21	48	8.5	6.5
M12*1.75	1.75	82	21	48	8.5	6.5
M14*2.0	2	88	30	48	10.5	8
M14*1.5	1.5	88	30	48	10.5	8
M14*1.25	1.25	88	30	48	10.5	8
M14*1.0	1	88	30	48	10.5	8
M16*2.0	2	95	32	52	12.5	10
M16*1.5	1.5	95	32	52	12.5	10
M16*1.25	1.25	95	32	52	12.5	10
M16*1.0	1	95	32	52	12.5	10

YST615PT 螺旋丝锥

YST615PT Spiral Fluted Tap



技术参数/Technical Parameters



TD	TP	LF	THLGTH	LU	DCON	DRVS
M1.0*0.25	0.25	37	4.5	-	3	2.5
M1.2*0.25	0.25	37	5.5	-	3	2.5
M1.4*0.3	0.3	37	6.5	-	3	2.5
M1.6*0.35	0.35	37	8	-	3	2.5
M2*0.4	0.4	45	11	-	3	2.5
M2.5*0.45	0.45	45	12	-	3	2.5
M3*0.5	0.5	50	5	18	4	3.2
M3.5*0.6	0.6	50	6	19	4	3.2
M4*0.7	0.7	57	9	20	5	4
M5*0.8	0.8	66	8	25	5.5	4.5
M6*1.0	1	69	12	24	6	4.5
M7*1.0	1	78	13	23	6.2	5
M8*1.25	1.25	70	13	36	6.2	5
M8*1.0	1	70	13	36	6.2	5

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	锌合金铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性塑料 Thermo Setting Plastic	热可塑性塑料 Thermo Plastic
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
○	●	●	○	○				○	○	○	○	○	○	○	○	○	○	●	○	○				○

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	锌合金铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性塑料 Thermo Setting Plastic	热可塑性塑料 Thermo Plastic
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
●	●	●	●	●	○			●	○	●	○	●	○	○	○	○	○	○	○	○	○	-	-	○

YST615PT 螺旋丝锥

YST615PT Spiral Fluted Tap



技术参数/Technical Parameters

M

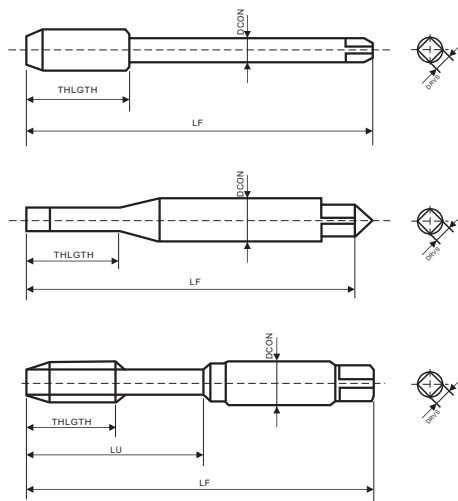
CPM

TICN

ISO 6HX

JIS

TD	TP	LF	THLGTH	LU	DCON	DRVS
M10*1.5	1.5	75	15	43	7	5.5
M10*1.25	1.25	75	13	43	7	5.5
M10*1.0	1	75	13	43	7	5.5
M12*1.75	1.75	82	17	42	8.5	6.5
M12*1.5	1.5	82	17	42	8.5	6.5
M12*1.25	1.25	82	13	42	8.5	6.5
M12*1.0	1	82	13	42	8.5	6.5
M14*2.0	2	88	20	51	10.5	8
M14*1.5	1.5	88	20	51	10.5	8
M14*1.25	1.25	88	20	51	10.5	8
M14*1.0	1	88	20	51	10.5	8
M16*2.0	2	95	20	52	12.5	10
M16*1.5	1.5	95	20	52	12.5	10
M16*1.25	1.25	95	20	52	12.5	10
M16*1.0	1	95	20	52	12.5	10



YST615AT 螺旋丝锥

YST615AT Spiral Fluted Tap



技术参数/Technical Parameters

M

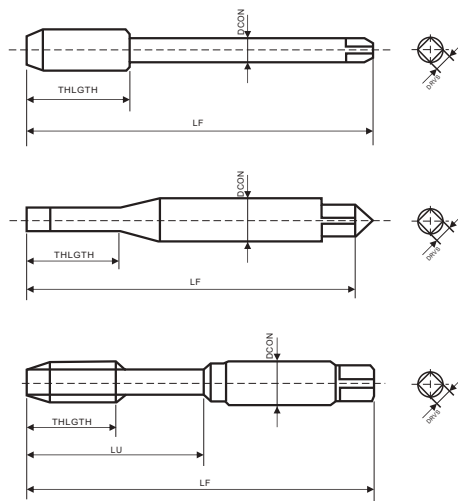
HSSE

Complex Coating

ISO 6HX

JIS

TD	TP	LF	THLGTH	LU	DCON	DRVS
M3*0.5	0.5	46	6	19	4	3.2
M4*0.7	0.7	52	8.4	20	5	4
M5*0.8	0.8	60	9.6	24	5.5	4.5
M6*1.0	1	62	12	29	6	4.5
M8*1.0	1	70	15	37	6.2	5
M8*1.25	1.25	70	15	37	6.2	5
M10*1.25	1.25	75	18	41	7	5.5
M10*1.5	1.5	75	18	41	7	5.5
M12*1.25	1.25	82	21	48	8.5	6.5
M12*1.5	1.5	82	21	48	8.5	6.5
M12*1.75	1.75	82	21	48	8.5	6.5
M14*1.5	1.5	88	26	48	10.5	8
M14*2.0	2	88	26	48	10.5	8
M16*1.5	1.5	95	26	52	12.5	10
M16*2.0	2	95	26	52	12.5	10
M18*1.5	1.5	100	30	55	14	11
M8*2.5	2.5	100	30	55	14	11
M20*1.5	1.5	105	32	58	15	12
M20*2.5	2.5	105	32	58	15	12
M24*3.0	3	120	38	66	19	15



Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳钢/碳钢 Low Carbon Steel Mild Steel	中碳钢 Medium Carbon Steel	高碳钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	铝合金铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	强化性塑料 Thermo Setting Plastic	热可塑性塑料 Thermo Plastic
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Br	BrC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
●	●	●	●	●	●	○	○	●	○	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	锌合金铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性 Thermo Setting Plastic	热可塑性 Thermo Plastic
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Br	BrC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
○	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	●	○	○	○	○	○	○

YPT715 先端丝锥

YPT715 Spiral Point Taps



技术参数/Technical Parameters

M HSSE Uncoated ISO 6H JIS

TD	TP	LF	LU	THLGTH	DCON	DRVS
M2*0.4	0.4	40	10	15	3	2.5
M2.5*0.45	0.45	40	10	16	3	2.5
M3*0.5	0.5	46	11	19	4	3.2
M4*0.7	0.7	52	13	20	5	4
M5*0.8	0.8	60	16	24	5.5	4.5
M6*1.0	1	62	19	29	6	4.5
M8*1.0	1	70	22	37	6.2	5
M8*1.25	1.25	70	22	37	6.2	5
M10*1.0	1	75	24	41	7	5.5
M10*1.25	1.25	75	24	41	7	5.5
M10*1.5	1.5	75	24	41	7	5.5
M12*1.25	1.25	82	29	48	8.5	6.5
M12*1.5	1.5	82	29	48	8.5	6.5
M12*1.75	1.75	82	29	48	8.5	6.5
M14*1.5	1.5	88	30	48	10.5	8
M14*2.0	2	88	30	48	10.5	8
M16*1.5	1.5	95	32	52	12.5	10
M16*2.0	2	95	32	52	12.5	10
M18*1.5	1.5	100	37	55	14	11
M18*2.5	2.5	100	37	55	14	11
M20*1.5	1.5	105	38	58	15	12
M20*2.0	2	105	38	58	15	12
M20*2.5	2.5	105	38	58	15	12

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	锌合金铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性塑料 Thermo Setting Plastic	热可塑性塑料 Thermo Plastic
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Br	BrC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
●	○	○	○									○	○	○	○	○	●	○	○	○				○

YPT715T 先端丝锥 (TiN)

YPT715T Spiral Point Taps TiN



技术参数/Technical Parameters

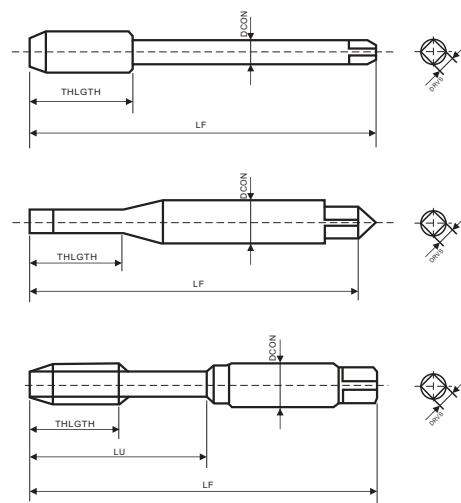
UNC HSSE TIN ISO 6H JIS

TD	TP	LF	THLGTH	LU	DCON	DRVS
M1.0*0.25	0.25	30	7	-	3	2.5
M1.2*0.25	0.25	32	8	-	3	2.5
M1.4*0.3	0.3	34	9	-	3	2.5
M1.6*0.35	0.35	36	10	-	3	2.5
M1.0*0.25*45	0.25	45	8	-	3	2.5
M1.2*0.25*45	0.25	45	8	-	3	2.5
M1.4*0.3*45	0.3	45	9	-	3	2.5
M1.6*0.35*45	0.35	45	10	-	3	2.5
M1.7*0.35	0.35	36	11	-	3	2.5
M2*0.4	0.4	40	12	-	3	2.5
M2.5*0.45	0.45	44	14	-	3	2.5
M3*0.5	0.5	46	6	19	4	3.2
M3.5*0.6	0.6	48	6	19	4	3.2
M4*0.7	0.7	52	8.4	20	4	3.2
M5*0.8	0.8	60	9.6	24	5.5	4
M6*1.0	1	62	12	29	6	4.5
M8*1.0	1	70	15	37	6.2	5
M8*1.25	1.25	70	15	37	6.2	5

Application table of the material to be cut (Most Applicable● / ○Applicable)																									
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝 合金 Aluminum Rolled	铝合金 铸件 Aluminum Alloy Casting	镁合金 铸件 Magnesium Alloy Casting	锌合金 铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性 塑料 Thermo Setting Plastic	热可塑性 塑料 Thermo Plastic	
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	BS	BS-C	PB	AL	AC,ADC	MC	ZDC	-	-	-	-	
●	●	●	●	○	○	○	○	●	○	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	

YPT715T 先端丝锥 (TiN)

YPT715T Spiral Point Taps TiN



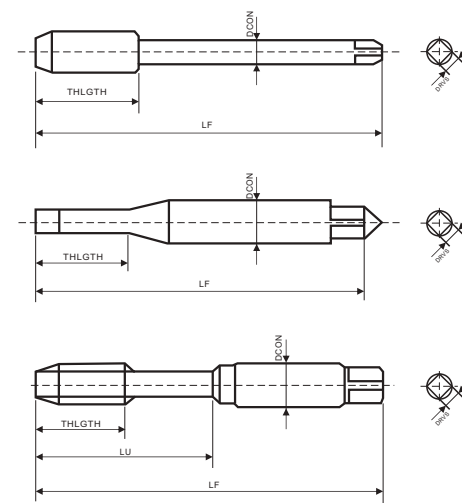
技术参数/Technical Parameters

M HSSE TIN ISO 6H JIS

TD	TP	LF	THLGTH	LU	DCON	DRVS
M10*1.0	1	75	18	41	7	5.5
M10*1.25	1.25	75	18	41	7	5.5
M10*1.5	1.5	75	18	41	7	5.5
M12*1.25	1.25	82	18	41	7	5.5
M12*1.5	1.5	82	21	48	8.5	6.5
M12*1.75	1.75	82	21	48	8.5	6.5
M14*2.0	2	88	30	48	10.5	8
M14*1.5	1.5	88	30	48	10.5	8
M14*1.25	1.25	88	30	48	10.5	8
M14*1.0	1	88	30	48	10.5	8
M16*2.0	2	95	32	52	12.5	10
M16*1.5	1.5	95	32	52	12.5	10
M16*1.25	1.25	95	32	52	12.5	10
M16*1.0	1	95	32	52	12.5	10

YPT715T 先端丝锥 (TiN)

YPT715T Spiral Point Taps TiN



技术参数/Technical Parameters

UNC HSSE TIN ISO 6H JIS

TD	LF	THLGTH	LU	DCON	DRVS
UNF0-80	36	10	-	3	2.5
UNF1-72	36	11	-	3	2.5
UNC2-56	36	11	-	3	2.5
UNC4-40	42	13	-	3	2.5
UNC6-32	44	14	-	3	2.5
UNC8-32	44	15	-	3	2.5
UNC12-24	46	9	18	4	3.2
UNC10-32	48	9	18	4	3.2
UNC1/4-20	48	9	18	4	3.2
UNC5/16-18	52	10	20	5	4.5
UNC5/16-24	60	11	22	5.5	5
UNC3/8-16	60	11	22	5.5	5
UNF3/8-24	60	11	22	5.5	5

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Br	BrC	PB	AL	AC/ADC	MC
●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Br	BrC	PB	AL	AC/ADC	MC
●	●	●	●	○	○	○	○	●	○	●	○	○	○	○	○	○	○	○	○

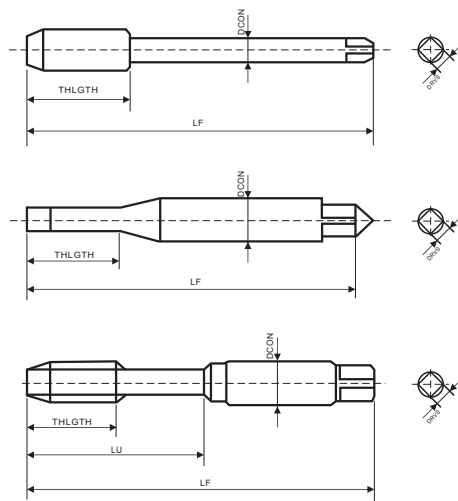
YPT715T 先端丝锥 (TiCN)

YPT715T Spiral Point Taps TiCN



技术参数/Technical Parameters

M HSSE TiCN ISO 6H



TD	TP	LF	LU	THLGTH	DCON	DRVS
M1.0*0.25	0.25	30	-	7	3	2.5
M1.2*0.25	0.25	32	-	8	3	2.5
M1.4*0.3	0.3	34	-	9	3	2.5
M1.6*0.35	0.35	36	-	10	3	2.5
M1.0*0.25*45	0.25	45	-	8	3	2.5
M1.2*0.25*45	0.25	45	-	8	3	2.5
M1.4*0.3*45	0.3	45	-	9	3	2.5
M1.6*0.35*45	0.35	45	-	10	3	2.5
M1.7*0.35	0.35	36	-	11	3	2.5
M2*0.4	0.4	40	-	12	3	2.5
M2.5*0.45	0.45	44	-	14	3	2.5
M3*0.5	0.5	46	19	6	4	3.2
M3.5*0.6	0.6	48	19	6	4	3.2
M4*0.7	0.7	52	20	8.4	4	3.2
M5*0.8	0.8	60	24	9.6	5.5	4
M6*1.0	1	62	29	12	6	4.5
M8*1.0	1	70	37	15	6.2	5
M8*1.25	1.25	70	37	15	6.2	5
M10*1.0	1	75	41	18	7	5.5
M10*1.25	1.25	75	41	18	7	5.5
M10*1.5	1.5	75	41	18	7	5.5
M12*1.25	1.25	82	41	18	7	5.5

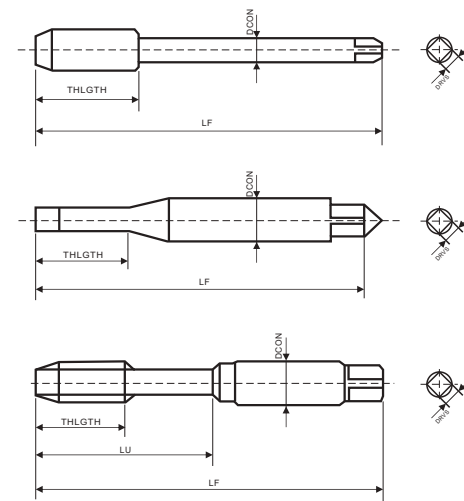
YPT715T 先端丝锥 (TiCN)

YPT715T Spiral Point Taps TiCN



技术参数/Technical Parameters

M HSSE TiCN ISO 6H



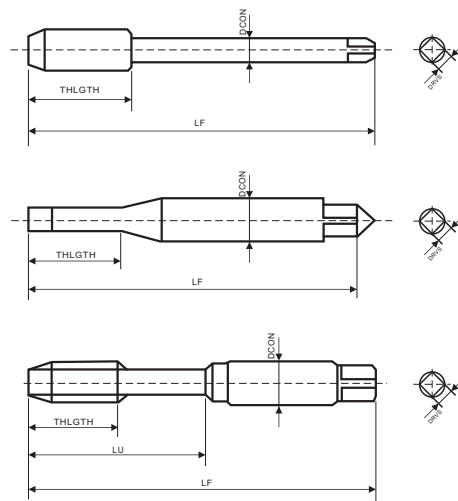
TD	TP	LF	THLGTH	LU	DRVS	DCON
M12*1.5	1.5	82	21	48	8.5	6.5
M12*1.75	1.75	82	21	48	8.5	6.5
M14*2.0	2	88	30	48	10.5	8
M14*1.5	1.5	88	30	48	10.5	8
M14*1.25	1.25	88	30	48	10.5	8
M14*1.0	1	88	30	48	10.5	8
M16*2.0	2	95	32	52	12.5	10
M16*1.5	1.5	95	32	52	12.5	10
M16*1.25	1.25	95	32	52	12.5	10
M16*1.0	1	95	32	52	12.5	10

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel/ Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Castiron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	锌合金铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	强化性塑料 Thermo Setting Plastic	热可塑性塑料 Thermo Plastic
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
●	●	●	●	○	○	○	○	●	○	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel			不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Castiron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	锌合金铸件 Zinc Alloy Casting
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	SUS	SKD	SC	FC	FCD	Cu	BS	BS-C	PB	AL	AC,ADC	MC	ZDC
●	●	●	●	○	○	○	●	○	●	●	●	○	○	○	○	○	○	○	○

YPT715PT 先端丝锥

YPT715PT Spiral Point Taps



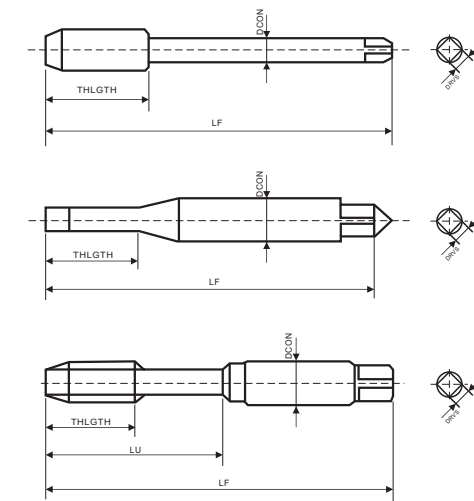
技术参数/Technical Parameters

M CPM TICN ISO 6H JIS

TD	TP	LF	THLGTH	LU	DCON	DRVS
M1.0*0.25	0.25	37	4.5	-	3	2.5
M1.2*0.25	0.25	37	5.5	-	3	2.5
M1.4*0.3	0.3	37	9	-	3	2.5
M1.6*0.35	0.35	37	8	-	3	2.5
M2*0.4	0.4	45	11	-	3	2.5
M2.5*0.45	0.45	45	12	-	3	2.5
M3*0.5	0.5	50	12	19	4	3.2
M3.5*0.6	0.6	50	13	20	4	3.2
M4*0.7	0.7	57	14	21	5	4
M5*0.8	0.8	66	16	25	5.5	4.5
M6*1.0	1	69	19.5	29	6	4.5
M7*1.0	1	78	13	23	6.2	5
M8*1.25	1.25	70	22	37	6.2	5
M8*1.0	1	70	22	37	6.2	5

YPT715PT 先端丝锥

YPT715PT Spiral Point Taps



技术参数/Technical Parameters

M CPM TICN ISO 6H JIS

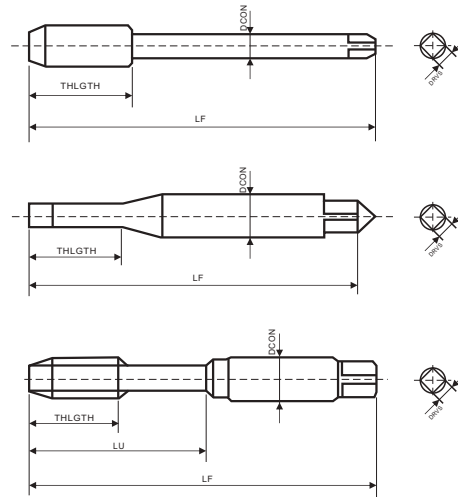
TD	TP	LF	THLGTH	LU	DCON	DRVS
M10*1.5	1.5	75	24	43	7	5.5
M10*1.25	1.25	75	24	43	7	5.5
M10*1.0	1	75	24	43	7	5.5
M12*1.75	1.75	82	29	46	8.5	6.5
M12*1.5	1.5	82	29	46	8.5	6.5
M12*1.25	1.25	82	29	46	8.5	6.5
M12*1.0	1	82	29	46	8.5	6.5
M14*2.0	2	88	20	51	10.5	8
M14*1.5	1.5	88	20	51	10.5	8
M14*1.25	1.25	88	20	51	10.5	8
M14*1.0	1	88	20	51	10.5	8
M16*2.0	2	95	20	52	12.5	10
M16*1.5	1.5	95	20	52	12.5	10
M16*1.25	1.25	95	20	52	12.5	10
M16*1.0	1	95	20	52	12.5	10

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel/ Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Castiron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝 合金 Aluminum Rolled	铝合金 铸件 Aluminum Alloy Casting	镁合金 铸件 Magnesium Alloy Casting	锌合金 铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性 塑料 Thermo Setting Plastic	热可塑性 塑料 Thermo Plastic
C<0.25%	C0.25~0.45%	C<0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
●	●	●	●	○	○	○	○	●	○	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝 合金 Aluminum Rolled	铝合金 铸件 Aluminum Alloy Casting	镁合金 铸件 Magnesium Alloy Casting	锌合金 铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性 塑料 Thermo Setting Plastic	热可塑性 塑料 Thermo Plastic
C<0.25%	C0.25~0.45%	C<0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Br	BrC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
●	●	●	●	○	○	○	○	●	○	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○

YPT715AT 先端丝锥

YPT715AT Spiral Point Taps



技术参数/Technical Parameters

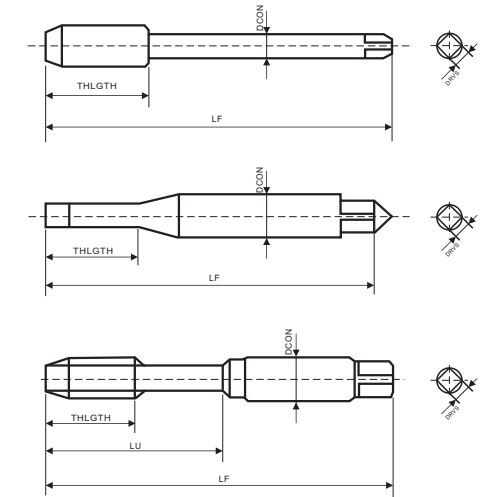


TD	TP	LF	THLGTH	LU	DCON	DRVS
M3*0.5	0.5	46	10	19	4	3.2
M4*0.7	0.7	52	12	20	5	4
M5*0.8	0.8	60	14	24	5.5	4.5
M6*1.0	1	62	16	28	6	4.5
M8*1.0	1	70	17	37	6.2	5
M8*1.25	1.25	70	17	37	6.2	5
M10*1.0	1	75	20	41	7	5.5
M10*1.25	1.25	75	20	41	7	5.5
M10*1.5	1.5	75	20	41	7	5.5
M12*1.25	1.25	82	24	48	8.5	6.5
M12*1.5	1.5	82	24	48	8.5	6.5
M12*1.75	1.75	82	24	48	8.5	6.5
M14*1.5	1.5	88	26	48	10.5	8
M14*2.0	2	88	26	48	10.5	8
M16*1.5	1.5	95	26	52	12.5	10
M16*2.0	2	95	26	52	12.5	10
M18*1.5	1.5	100	30	55	14	11
M18*2.5	2.5	100	30	55	14	11
M20*1.5	1.5	105	32	58	15	12
M20*2.0	2	105	32	58	15	12
M20*2.5	2.5	105	32	58	15	12
M24*3.0	3	120	45	66	19	15

Application table of the material to be cut (Most Applicable ● / ○ Applicable)																	
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	铝合金 Aluminum Alloy
C<0.25%	C0.25~0.45%	C<0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	BS	BS-C	PB	AL
●	●	●	●	○	○	○	○	●	○	●	○	●	○	○	○	○	○

YNT815 挤压丝锥

YNT815 Forming Taps



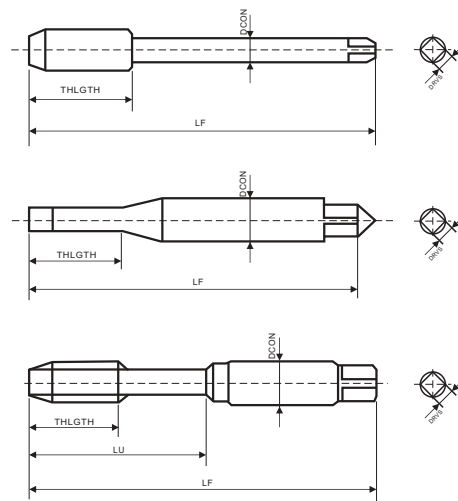
技术参数/Technical Parameters



TD	TP	LF	THLGTH	LU	DCON	DRVS
M1*0.25	0.25	30	7	-	3	2.5
M1*0.2	0.2	30	7	-	3	2.5
M1.2*0.25	0.25	32	8	-	3	2.5
M1.2*0.2	0.2	32	8	-	3	2.5
M1.4*0.3	0.3	34	9	-	3	2.5
M1.4*0.2	0.2	34	9	-	3	2.5
M1.6*0.35	0.35	36	10	-	3	2.5
M1.6*0.2	0.2	36	10	-	3	2.5
M1.7*0.35	0.35	36	10	-	3	2.5
M1.8*0.35	0.35	36	10	-	3	2.5
M1.8*0.2	0.2	36	10	-	3	2.5
M2*0.4	0.4	40	12	-	3	2.5
M2*0.25	0.25	40	12	-	3	2.5
M2.2*0.45	0.45	40	12	-	3	2.5
M2.3*0.4	0.4	40	12	-	3	2.5
M2.5*0.45	0.45	44	14	-	3	2.5
M2.6*0.45	0.45	44	14	-	3	2.5
M2.5*0.35	0.35	44	14	-	3	2.5
M3*0.5	0.5	46	9	18	4	3.2
M3*0.35	0.35	46	9	18	4	3.2

Application table of the material to be cut (Most Applicable ● / ○ Applicable)																	
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	铝合金 Aluminum Alloy
C<0.25%	C0.25~0.45%	C<0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	BS	BS-C	PB	AL
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

YNT815 挤压丝锥
YNT815 Forming Taps

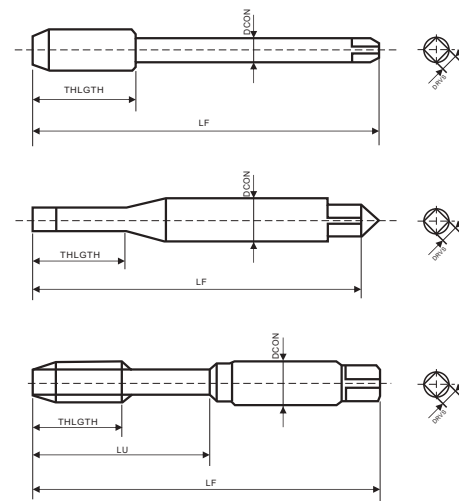


技术参数/Technical Parameters



TD	TP	LF	THLGTH	LU	DCON	DRVS
M3.5*0.6	0.6	48	9	18	4	3.2
M3.5*0.35	0.35	48	9	18	4	3.2
M4*0.7	0.7	52	10	20	5	4
M4*0.5	0.5	52	10	20	5	4
M5*0.8	0.8	60	11	22	5.5	4.5
M5*0.5	0.5	60	11	22	5.5	4.5
M6*1.0	1	62	12	24	6	4.5
M6*0.75	0.75	62	12	24	6	4.5
M6*0.5	0.5	62	12	24	6	4.5
M7*1.0	1	65	13	26	6.2	5
M7*0.75	0.75	65	13	26	6.2	5
M8*1.25	1.25	70	18	-	6.2	5
M8*1.0	1	70	18	-	6.2	5
M8*0.75	0.75	70	18	-	6.2	5
M10*1.5	1.5	75	19	-	7	5.5
M10*1.25	1.25	75	19	-	7	5.5
M10*1.0	1	75	19	-	7	5.5

YNT815 挤压丝锥
YNT815 Forming Taps



技术参数/Technical Parameters

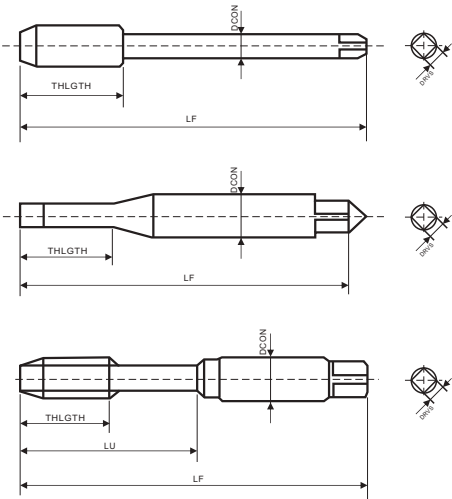


TD	TP	LF	THLGTH	LU	DCON	DRVS
M12*1.75	1.75	82	23	-	8.5	6.5
M12*1.5	1.5	82	23	-	8.5	6.5
M12*1.25	1.25	82	23	-	8.5	6.5
M12*1.0	1	82	23	-	8.5	6.5
M14*2.0	2	88	25	-	10.5	8
M14*1.5	1.5	88	25	-	10.5	8
M14*1.25	1.25	88	25	-	10.5	8
M14*1.0	1	88	25	-	10.5	8
M16*2.0	2	95	27	-	12.5	10
M16*1.5	1.5	95	27	-	12.5	10
M16*1.25	1.25	95	27	-	12.5	10
M16*1.0	1	95	27	-	12.5	10
M2*0.4*100L	0.4	100	14	-	3	2.5
M2.5*0.45*100L	0.45	100	14	-	3	2.5
M3*0.5*100L	0.5	100	9	18	4	3.2
M4*0.7*100L	0.7	100	10	20	5	4
M5*0.8*100L	0.8	100	11	22	5.5	4.5
M6*1.0*100L	1	100	12	24	6	4.5

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝 合金 Aluminum Rolled	铝合金 铸件 Aluminum Alloy Casting	镁合金 铸件 Magnesium Alloy Casting
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
○	○	○	○									○	○	○	○	○	●	○	○

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝 合金 Aluminum Rolled	铝合金 铸件 Aluminum Alloy Casting	镁合金 铸件 Magnesium Alloy Casting
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
○	○	○	○									○	○	○	○	○	●	○	○

YNT815 挤压丝锥
YNT815 Forming Taps

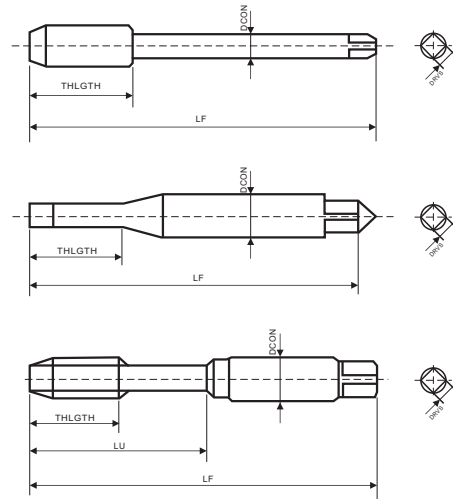


技术参数/Technical Parameters

UNC HSSE Uncoated ISO 6H JIS

TD	LF	THLGTH	LU	DCON	DRVS
0-80 UNF	36	10	-	3	2.5
1-64 UNC	36	11	-	3	2.5
1-72 UNF	36	11	-	3	2.5
2-56 UNC	42	13	-	3	2.5
3-48 UNC	44	14	-	3	2.5
4-40 UNC	44	15	-	3	2.5
5-40 UNC	46	9	18	4	3.2
6-32 UNC	48	9	18	4	3.2
6-40 UNF	48	9	18	4	3.2
8-32 UNC	52	10	20	5	4.5
10-24 UNC	60	11	22	5.5	5
10-32 UNF	60	11	22	5.5	5
12-24 UNC	60	11	22	5.5	5
12-32 UNF	60	11	22	5.5	5

YNT815T 挤压丝锥 (TiN)
YNT815T Forming Taps TiN



技术参数/Technical Parameters

M HSSE TIN ISO 6H JIS

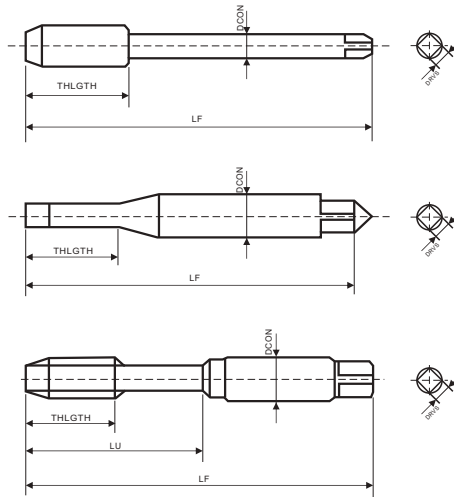
TD	TP	LF	THLGTH	LU	DCON	DRVS
M1*0.25	0.25	30	7	-	3	2.5
M1*0.2	0.2	30	7	-	3	2.5
M1.2*0.25	0.25	32	8	-	3	2.5
M1.2*0.2	0.2	32	8	-	3	2.5
M1.4*0.3	0.3	34	9	-	3	2.5
M1.4*0.2	0.2	34	9	-	3	2.5
M1.6*0.35	0.35	36	10	-	3	2.5
M1.6*0.2	0.2	36	10	-	3	2.5
M1.7*0.35	0.35	36	10	-	3	2.5
M1.8*0.35	0.35	36	10	-	3	2.5
M1.8*0.2	0.2	36	10	-	3	2.5
M2*0.4	0.4	40	12	-	3	2.5
M2*0.25	0.25	40	12	-	3	2.5
M2.2*0.45	0.45	40	12	-	3	2.5
M2.3*0.4	0.4	40	12	-	3	2.5
M2.5*0.45	0.45	44	14	-	3	2.5
M2.6*0.45	0.45	44	14	-	3	2.5
M2.5*0.35	0.35	44	14	-	3	2.5
M3*0.5	0.5	46	9	18	4	3.2
M3*0.35	0.35	46	9	18	4	3.2

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/碳钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝 合金 Aluminum Rolled	铝合金 铸件 Aluminum Alloy Casting	镁合金 铸件 Magnesium Alloy Casting	锌合金 铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性 塑料 Thermo Setting Plastic	热可塑性 塑料 Thermo Plastic
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Br	BsC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
	○		○										○	○	○	○	●	○	○	○				○

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳钢/碳钢 Low Carbon Steel Mild Steel	中碳钢 Medium Carbon Steel	高碳钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝 合金 Aluminum Rolled	铝合金 铸件 Aluminum Alloy Casting	镁合金 铸件 Magnesium Alloy Casting	锌合金 铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性 塑料 Thermo Setting Plastic	热可塑性 塑料 Thermo Plastic
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Br	BsC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
●	●	○	○					●					●	●	●		●	●	●	●				

YNT815T 挤压丝锥 (TiN)

YNT815T Forming Taps TiN



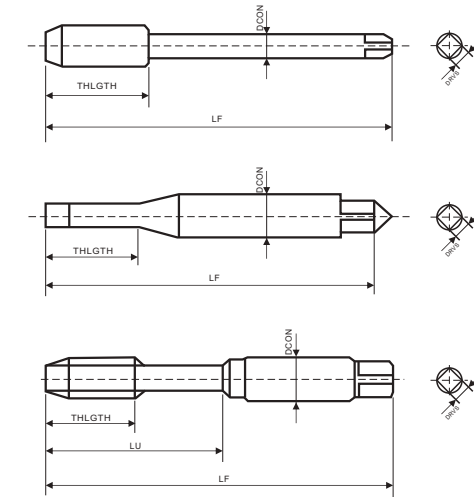
技术参数/Technical Parameters



TD	TP	LF	THLGTH	LU	DCON	DRVS
M3.5*0.6	0.6	48	9	18	4	3.2
M3.5*0.35	0.35	48	9	18	4	3.2
M4*0.7	0.7	52	10	20	5	4
M4*0.5	0.5	52	10	20	5	4
M5*0.8	0.8	60	11	22	5.5	4.5
M5*0.5	0.5	60	11	22	5.5	4.5
M6*1.0	1	62	12	24	6	4.5
M6*0.75	0.75	62	12	24	6	4.5
M6*0.5	0.5	62	12	24	6	4.5
M7*1.0	1	65	13	26	6.2	5
M7*0.75	0.75	65	13	26	6.2	5
M8*1.25	1.25	70	18	-	6.2	5
M8*1.0	1	70	18	-	6.2	5
M8*0.75	0.75	70	18	-	6.2	5
M10*1.5	1.5	75	19	-	7	5.5
M10*1.25	1.25	75	19	-	7	5.5
M10*1.0	1	75	19	-	7	5.5

YNT815T 挤压丝锥 (TiN)

YNT815T Forming Taps TiN



技术参数/Technical Parameters



TD	TP	LF	THLGTH	LU	DCON	DRVS
M12*1.75	1.75	82	23	-	8.5	6.5
M12*1.5	1.5	82	23	-	8.5	6.5
M12*1.25	1.25	82	23	-	8.5	6.5
M12*1.0	1	82	23	-	8.5	6.5
M14*2.0	2	88	25	-	10.5	8
M14*1.5	1.5	88	25	-	10.5	8
M14*1.25	1.25	88	25	-	10.5	8
M14*1.0	1	88	25	-	10.5	8
M16*2.0	2	95	27	-	12.5	10
M16*1.5	1.5	95	27	-	12.5	10
M16*1.25	1.25	95	27	-	12.5	10
M16*1.0	1	95	27	-	12.5	10
M2*0.4*100L	0.4	100	14	-	3	2.5
M2.5*0.45*100L	0.45	100	14	-	3	2.5
M3*0.5*100L	0.5	100	9	18	4	3.2
M4*0.7*100L	0.7	100	10	20	5	4
M5*0.8*100L	0.8	100	11	22	5.5	4.5
M6*1.0*100L	1	100	12	24	6	4.5

Application table of the material to be cut. (Most Applicable ● / ○ Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C~0.25%	C0.25~0.45%	C~0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	Br	BrC	PB	AL	AC,ADC	MC
●	●	○	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

Application table of the material to be cut. (Most Applicable ● / ○ Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C~0.25%	C0.25~0.45%	C~0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	Br	BrC	PB	AL	AC,ADC	MC
●	●	○	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

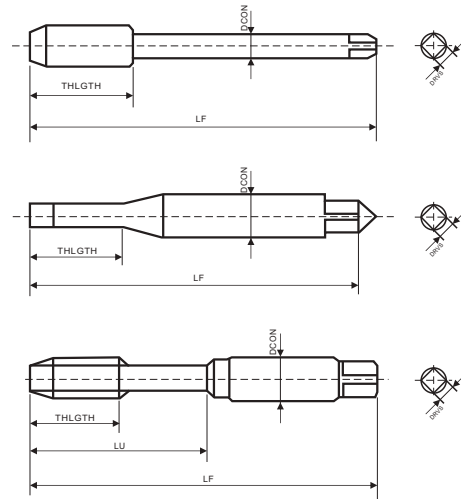
YNT815T 挤压丝锥 (TiN)

YNT815T Forming Taps TiN



技术参数/Technical Parameters

UNC HSSE TIN ISO 6H



TD	LF	THLGTH	LU	DCON	DRVS
0-80 UNF	36	10	-	3	2.5
1-64 UNC	36	11	-	3	2.5
1-72 UNF	36	11	-	3	2.5
2-56 UNC	42	13	-	3	2.5
3-48 UNC	44	14	-	3	2.5
4-40 UNC	44	15	-	3	2.5
5-40 UNC	46	9	18	4	3.2
6-32 UNC	48	9	18	4	3.2
6-40 UNF	48	9	18	4	3.2
8-32 UNC	52	10	20	5	4.5
10-24 UNC	60	11	22	5.5	5
10-32 UNF	60	11	22	5.5	5
12-24 UNC	60	11	22	5.5	5
12-32 UNF	60	11	22	5.5	5

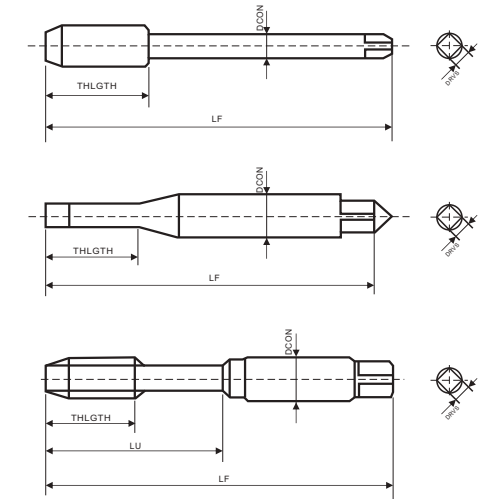
YNT815T 挤压丝锥 (TiCN)

YNT815T Forming Taps TiCN



技术参数/Technical Parameters

M HSSE TICN ISO 6H



TD	TP	LF	THLGTH	LU	DCON	DRVS
M1*0.25	0.25	30	7	-	3	2.5
M1*0.2	0.2	30	7	-	3	2.5
M1.2*0.25	0.25	32	8	-	3	2.5
M1.2*0.2	0.2	32	8	-	3	2.5
M1.4*0.3	0.3	34	9	-	3	2.5
M1.4*0.2	0.2	34	9	-	3	2.5
M1.6*0.35	0.35	36	10	-	3	2.5
M1.6*0.2	0.2	36	10	-	3	2.5
M1.7*0.35	0.35	36	10	-	3	2.5
M1.8*0.35	0.35	36	10	-	3	2.5
M1.8*0.2	0.2	36	10	-	3	2.5
M2*0.4	0.4	40	12	-	3	2.5
M2*0.25	0.25	40	12	-	3	2.5
M2.2*0.45	0.45	40	12	-	3	2.5
M2.3*0.4	0.4	40	12	-	3	2.5
M2.5*0.45	0.45	44	14	-	3	2.5
M2.6*0.45	0.45	44	14	-	3	2.5
M2.5*0.35	0.35	44	14	-	3	2.5

Application table of the material to be cut (Most Applicable ● / ○ Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
●	●	○	○					●					●	●	●		●	●	●

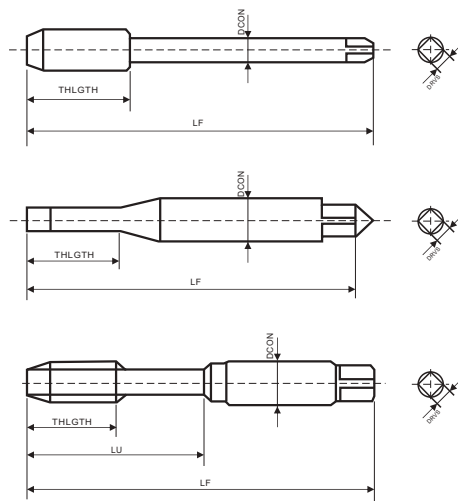
Application table of the material to be cut (Most Applicable ● / ○ Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
●	●	○	○					●					●	●	●		●	●	●

YNT815T 挤压丝锥 (TiCN)

YNT815T Forming Taps TiCN



技术参数/Technical Parameters



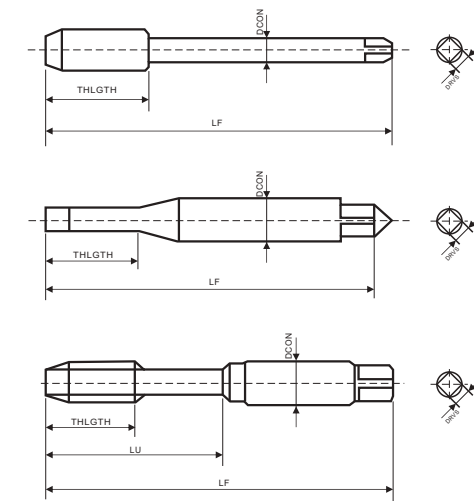
TD	TP	LF	THLGTH	LU	DCON	DRVS
M3*0.5	0.5	46	9	18	4	3.2
M3*0.35	0.35	46	9	18	4	3.2
M3.5*0.6	0.6	48	9	18	4	3.2
M3.5*0.35	0.35	48	9	18	4	3.2
M4*0.7	0.7	52	10	20	5	4
M4*0.5	0.5	52	10	20	5	4
M5*0.8	0.8	60	11	22	5.5	4.5
M5*0.5	0.5	60	11	22	5.5	4.5
M6*1.0	1	62	12	24	6	4.5
M6*0.75	0.75	62	12	24	6	4.5
M6*0.5	0.5	62	12	24	6	4.5
M7*1.0	1	65	13	26	6.2	5
M7*0.75	0.75	65	13	26	6.2	5
M8*1.25	1.25	70	18	-	6.2	5
M8*1.0	1	70	18	-	6.2	5
M8*0.75	0.75	70	18	-	6.2	5
M10*1.5	1.5	75	19	-	7	5.5
M10*1.25	1.25	75	19	-	7	5.5
M10*1.0	1	75	19	-	7	5.5

YNT815T 挤压丝锥 (TiCN)

YNT815T Forming Taps TiCN



技术参数/Technical Parameters



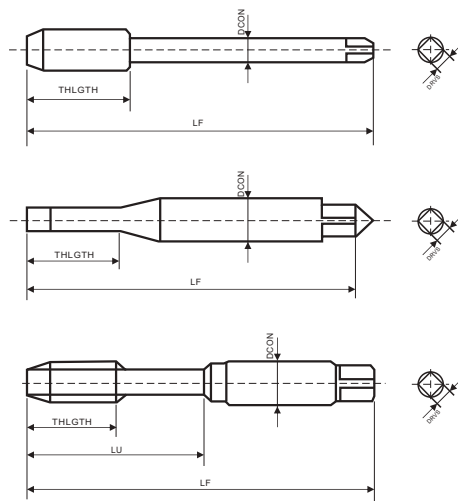
TD	TP	LF	THLGTH	LU	DCON	DRVS
M12*1.75	1.75	82	23	-	8.5	6.5
M12*1.5	1.5	82	23	-	8.5	6.5
M12*1.25	1.25	82	23	-	8.5	6.5
M12*1.0	1	82	23	-	8.5	6.5
M14*2.0	2	88	25	-	10.5	8
M14*1.5	1.5	88	25	-	10.5	8
M14*1.25	1.25	88	25	-	10.5	8
M14*1.0	1	88	25	-	10.5	8
M16*2.0	2	95	27	-	12.5	10
M16*1.5	1.5	95	27	-	12.5	10
M16*1.25	1.25	95	27	-	12.5	10
M16*1.0	1	95	27	-	12.5	10
M2*0.4*100L	0.4	100	14	-	3	2.5
M2.5*0.45*100L	0.45	100	14	-	3	2.5
M3*0.5*100L	0.5	100	9	18	4	3.2
M4*0.7*100L	0.7	100	10	20	5	4
M5*0.8*100L	0.8	100	11	22	5.5	4.5
M6*1.0*100L	1	100	12	24	6	4.5

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	BS	BS-C	PB	AL	AC-ADC	MC
●	●	○	○					●					●	●	●		●	●	●

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	BS	BS-C	PB	AL	AC-ADC	MC
●	●	○	○					●					●	●	●		●	●	●

YNT815PT 挤压丝锥

YNT815PT Forming Taps



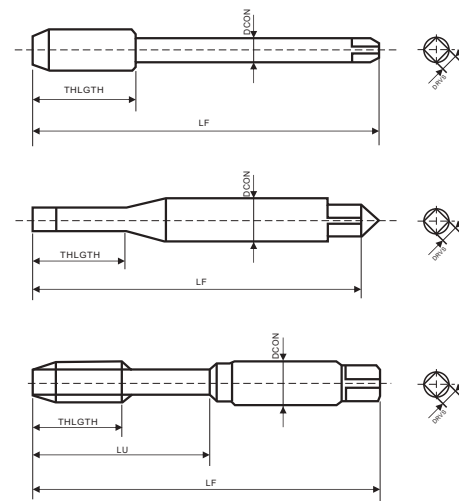
技术参数/Technical Parameters

M CPM TICN ISO 6H JIS

TD	TP	LF	THLGTH	DCON	DRVS
M1*0.25	0.25	30	7	3	2.5
M1.2*0.25	0.25	32	8	3	2.5
M1.4*0.3	0.3	34	9	3	2.5
M1.6*0.35	0.35	36	10	3	2.5
M2*0.4	0.4	40	12	3	2.5
M2.5*0.45	0.45	44	14	3	2.5
M3*0.5	0.5	46	9	4	3.2
M4*0.7	0.7	52	10	5	4
M5*0.8	0.8	60	11	5.5	4.5
M6*1.0	1	62	12	6	4.5
M8*1.25	1.25	70	18	6.2	5
M10*1.5	1.5	75	19	7	5.5
M12*1.75	1.75	82	23	8.5	6.5

YST655 螺旋丝锥

YST655 Spiral Fluted Tap



技术参数/Technical Parameters

M Carbide Uncoated ISO 6H JIS

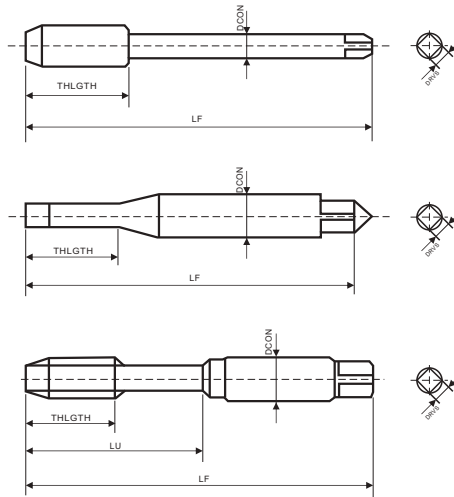
TD	TP	LF	THLGTH	DCON	DRVS
M1*0.25	0.25	38	5	3	2.5
M1.2*0.25	0.25	38	5	3	2.5
M1.4*0.3	0.3	38	6	3	2.5
M1.6*0.35	0.35	38	6	3	2.5
M2*0.4	0.4	45	7	3	2.5
M2.5*0.45	0.45	45	8	3	2.5
M3*0.5	0.5	45	9	4	3.2
M4*0.7	0.7	52	10	5	4
M5*0.8	0.8	60	11	5.5	4.5
M6*1.0	1	62	12	6	4.5
M8*1.25	1.25	70	18	6.2	5
M10*1.5	1.5	75	19	7	5.5
M12*1.75	1.75	82	23	8.5	6.5
M16*2.0	2	95	27	12.5	10

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Castiron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	锌合金铸件 Znc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性塑料 Thermo Setting Plastic	热可塑性塑料 Thermo Plastic
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	BS	BS-C	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
●	●	○	○					●					●	●	●		●	●	●	●				

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	锌合金铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性塑料 Thermo Setting Plastic	热可塑性塑料 Thermo Plastic
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	BS	BS-C	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
●	●	○	○					●			●	○			○	○	●	●	○	●			●	

YST655T 螺旋丝锥

YST655T Spiral Fluted Tap



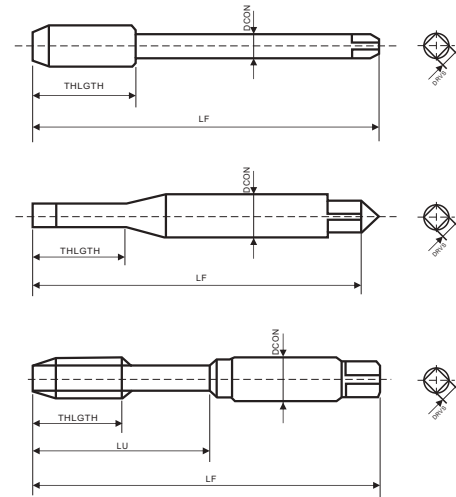
技术参数/Technical Parameters

M Carbide AITIN ISO 6H

TD	TP	LF	THLGTH	DCON	DRVS
M1*0.25	0.25	38	5	3	2.5
M1.2*0.25	0.25	38	5	3	2.5
M1.4*0.3	0.3	38	6	3	2.5
M1.6*0.35	0.35	38	6	3	2.5
M2*0.4	0.4	45	7	3	2.5
M2.5*0.45	0.45	45	8	3	2.5
M3*0.5	0.5	45	9	4	3.2
M4*0.7	0.7	52	10	5	4
M5*0.8	0.8	60	11	5.5	4.5
M6*1.0	1	62	12	6	4.5
M8*1.25	1.25	70	18	6.2	5
M10*1.5	1.5	75	19	7	5.5
M12*1.75	1.75	82	23	8.5	6.5
M16*2.0	2	95	27	12.5	10

YNT855 挤压丝锥

YNT855 Forming Taps



技术参数/Technical Parameters

M Carbide Uncoated ISO 6H

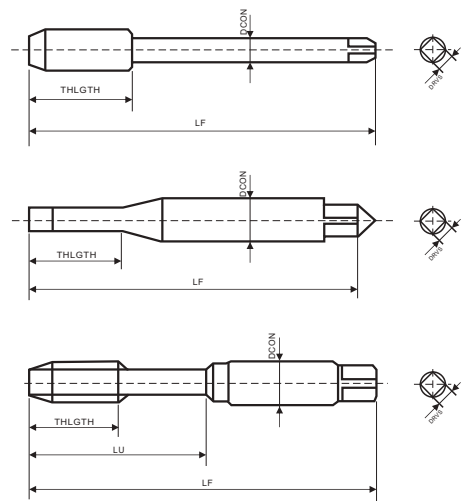
TD	TP	LF	THLGTH	LU	DCON	DRVS
M1*0.25	0.25	38	5	-	3	2.5
M1.2*0.25	0.25	38	5	-	3	2.5
M1.4*0.3	0.3	38	6	-	3	2.5
M1.6*0.35	0.35	38	6	-	3	2.5
M2*0.4	0.4	45	7	-	3	2.5
M2.5*0.45	0.45	45	8	-	3	2.5
M3*0.5	0.5	45	9	18	4	3.2
M4*0.7	0.7	52	10	20	5	4
M5*0.8	0.8	60	11	22	5.5	4.5
M6*1.0	1	62	12	24	6	4.5
M8*1.25	1.25	70	18	-	6.2	5
M10*1.5	1.5	75	19	-	7	5.5
M12*1.75	1.75	82	23	-	8.5	6.5
M16*2.0	2	95	27	-	12.5	10

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Castiron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝 合金 Aluminum Rolled	铝合金 铸件 Aluminum Alloy Casting	镁合金 铸件 Magnesium Alloy Casting	锌合金 铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性 塑料 Thermo Setting Plastic	热可塑性 塑料 Thermo Plastic
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	Br	BrC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
								●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Castiron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	锌合金铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性塑料 Thermo Setting Plastic	热可塑性塑料 Thermo Plastic
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
								●	●	●	●	●	○	○	○	●	○	○	○	●	○	○	○	○

YNT855T 挤压丝锥

YNT855T Forming Taps



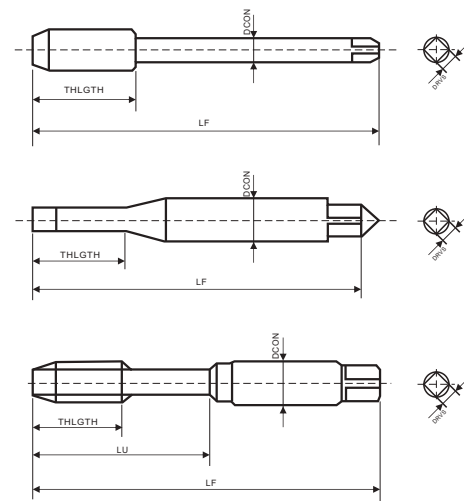
技术参数/Technical Parameters

M Carbide AITiN ISO 6H JIS

TD	TP	LF	THLGTH	LU	DCON	DRVS
M1*0.25	0.25	38	5	-	3	2.5
M1.2*0.25	0.25	38	5	-	3	2.5
M1.4*0.3	0.3	38	6	-	3	2.5
M1.6*0.35	0.35	38	6	-	3	2.5
M2*0.4	0.4	45	7	-	3	2.5
M2.5*0.45	0.45	45	8	-	3	2.5
M3*0.5	0.5	45	9	18	4	3.2
M4*0.7	0.7	52	10	20	5	4
M5*0.8	0.8	60	11	22	5.5	4.5
M6*1.0	1	62	12	24	6	4.5
M8*1.25	1.25	70	18	-	6.2	5
M10*1.5	1.5	75	19	-	7	5.5
M12*1.75	1.75	82	23	-	8.5	6.5
M16*2.0	2	95	27	-	12.5	10

YHT955 直槽丝锥

YHT955 Straight Fluted Tap



技术参数/Technical Parameters

M Carbide Uncoated ISO 6H JIS

TD	TP	LF	THLGTH	LU	DCON	DRVS
M1*0.25	0.25	38	5	-	3	2.5
M1.2*0.25	0.25	38	5	-	3	2.5
M1.4*0.3	0.3	38	6	-	3	2.5
M1.6*0.35	0.35	38	6	-	3	2.5
M2*0.4	0.4	45	7	-	3	2.5
M2.5*0.45	0.45	45	8	-	3	2.5
M3*0.5	0.5	45	9	18	4	3.2
M4*0.7	0.7	52	10	20	5	4
M5*0.8	0.8	60	11	22	5.5	4.5
M6*1.0	1	62	12	24	6	4.5
M8*1.25	1.25	70	18	-	6.2	5
M10*1.5	1.5	75	19	-	7	5.5
M12*1.75	1.75	82	23	-	8.5	6.5
M16*2.0	2	95	27	-	12.5	10

Application table of the material to be cut. (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	○	○

Application table of the material to be cut. (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	○	○

YHT955T 直槽丝锥

YHT955T Straight Fluted Tap



技术参数/Technical Parameters

M

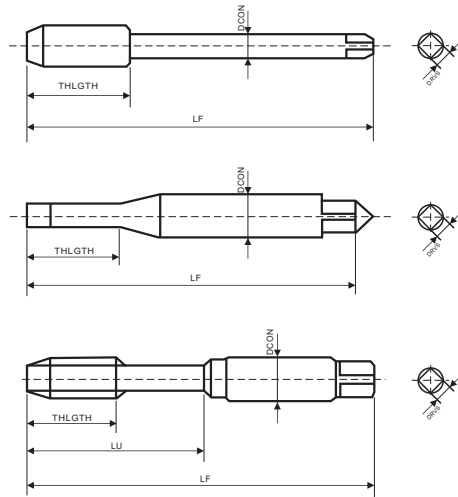
Carbide

AlTiN

ISO 6HX

JIS

TD	TP	LF	THLGTH	LU	DCON	DRVS
M1*0.25	0.25	38	5	-	3	2.5
M1.2*0.25	0.25	38	5	-	3	2.5
M1.4*0.3	0.3	38	6	-	3	2.5
M1.6*0.35	0.35	38	6	-	3	2.5
M2*0.4	0.4	45	7	-	3	2.5
M2.5*0.45	0.45	45	8	-	3	2.5
M3*0.5	0.5	45	9	18	4	3.2
M4*0.7	0.7	52	10	20	5	4
M5*0.8	0.8	60	11	22	5.5	4.5
M6*1.0	1	62	12	24	6	4.5
M8*1.25	1.25	70	18	-	6.2	5
M10*1.5	1.5	75	19	-	7	5.5
M12*1.75	1.75	82	23	-	8.5	6.5
M16*2.0	2	95	27	-	12.5	10



YST625 螺旋丝锥

YST625 Spiral Fluted Tap



技术参数/Technical Parameters

M

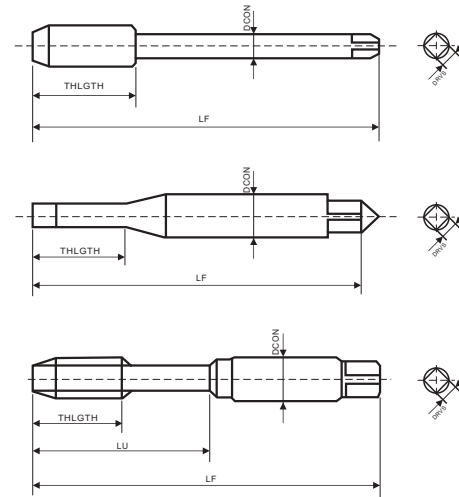
HSSE

Uncoated

ISO 6HX

DIN

TD	TP	LF	THLGTH	LU	DCON	DRVS	NOF	DIN
M2*0.4	0.4	45	-	8	2.8	2.1	2	371
M2.5*0.45	0.45	50	-	10	2.8	2.1	2	371
M3*0.5	0.5	56	-	12	3.5	2.7	3	371
M4*0.7	0.7	63	-	16	4.5	3.4	3	371
M5*0.8	0.8	70	-	20	6	4.9	3	371
M6*1.0	1	80	-	24	6	4.9	3	371
M8*1.25	1.25	90	-	35	8	6.2	3	371
M10*1.5	1.5	100	-	39	10	8	4	371
M3*0.5	0.5	56	5	-	2.2	-	3	376
M4*0.7	0.7	63	7	-	2.8	2.1	3	376
M5*0.8	0.8	70	8	-	3.5	2.7	3	376
M6*1.0	1	80	10	-	4.5	3.4	3	376
M8*1.25	1.25	90	11	-	6	4.9	3	376
M10*1.5	1.5	100	14	-	7	5.5	4	376
M12*1.75	1.75	110	16	-	9	7	4	376
M14*2.0	2	110	18	-	11	9	4	376
M16*2.0	2	110	18	-	12	9	4	376
M18*2.5	2.5	125	23	-	14	11	4	376
M20*2.5	2.5	140	23	-	16	12	4	376
M22*2.5	2.5	140	23	-	18	14.5	4	376
M24*3.0	3	160	27	-	18	14.5	4	376
M27*3.0	3	160	27	-	20	16	4	376
M30*3.5	3.5	180	32	-	22	18	4	376
M36*4.0	4	200	36	-	28	22	4	376



Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢	中碳素钢	高碳素钢	合金钢	调质钢				不锈钢	工具钢	铸钢	铸铁	球墨铸铁	铜	黄铜	黄铜铸件	青铜	变形铝合金	铝合金铸件	镁合金铸件	锌合金铸件	钛合金	镍	热硬化性塑料	非热硬化性塑料
Low Carbon Steel Mild Steel	Medium Carbon Steel	High Carbon Steel	Alloy Steel	Hardened Steel				Stainless Steel	Tool Steel	Cast Steel	Castiron	Ductile Cast Iron	Copper	Brass	Brass Casting	Bronze	Aluminum Rolled	Aluminum Alloy Casting	Magnesium Alloy Casting	Zinc Alloy Casting	Titanium Alloy	Nickel	Thermo Setting Plastic	Thermo Plastic
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
											●	●		●	●	○		○	○	○			●	○

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 CastIron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	锌合金铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性塑料 Thermo Setting Plastic	热可塑性塑料 Thermo Plastic
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	BS	BS-C	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
													○	○	○	○	●	○	○	○				○

YST625T 螺旋丝锥 (TiN)

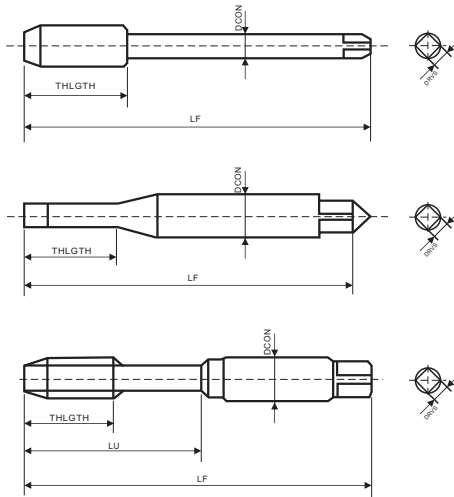
YST625T Spiral Fluted Taps TiN



技术参数/Technical Parameters

M HSSE TIN ISO 6HX DIN

No.	TD	TP	LF	THLGTH	LU	DCON	DRVS	NOF	DIN
M2*0.4	2	0.4	45	-	8	2.8	2.1	2	371
M2.5*0.45	2.5	0.45	50	-	10	2.8	2.1	2	371
M3*0.5	3	0.5	56	-	12	3.5	2.7	3	371
M4*0.7	4	0.7	63	-	16	4.5	3.4	3	371
M5*0.8	5	0.8	70	-	20	6	4.9	3	371
M6*1.0	6	1	80	-	24	6	4.9	3	371
M8*1.25	8	1.25	90	-	35	8	6.2	3	371
M10*1.5	10	1.5	100	-	39	10	8	4	371
M3*0.5	3	0.5	56	5	-	2.2	-	3	376
M4*0.7	4	0.7	63	7	-	2.8	2.1	3	376
M5*0.8	5	0.8	70	8	-	3.5	2.7	3	376
M6*1.0	6	1	80	10	-	4.5	3.4	3	376
M8*1.25	8	1.25	90	11	-	6	4.9	3	376
M10*1.5	10	1.5	100	14	-	7	5.5	4	376
M12*1.75	12	1.75	110	16	-	9	7	4	376
M14*2.0	14	2	110	18	-	11	9	4	376
M16*2.0	16	2	110	18	-	12	9	4	376
M18*2.5	18	2.5	125	23	-	14	11	4	376
M20*2.5	20	2.5	140	23	-	16	12	4	376
M22*2.5	22	2.5	140	23	-	18	14.5	4	376
M24*3.0	24	3	160	27	-	18	14.5	4	376
M27*3.0	27	3	160	27	-	20	16	4	376
M30*3.5	30	3.5	180	32	-	22	18	4	376
M36*4.0	36	4	200	36	-	28	22	4	376



YST625T 螺旋丝锥 (TiCN)

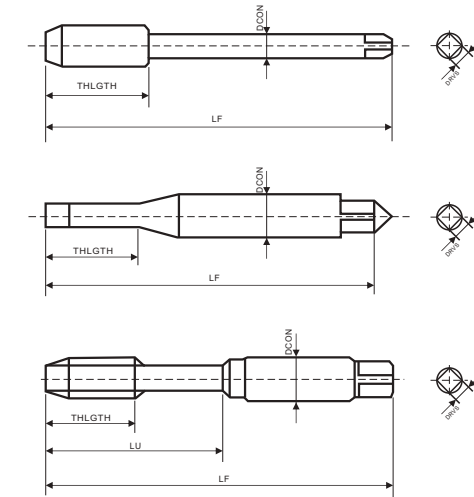
YST625T Spiral Fluted Tap TiCN



技术参数/Technical Parameters

M HSSE TICN ISO 6HX DIN

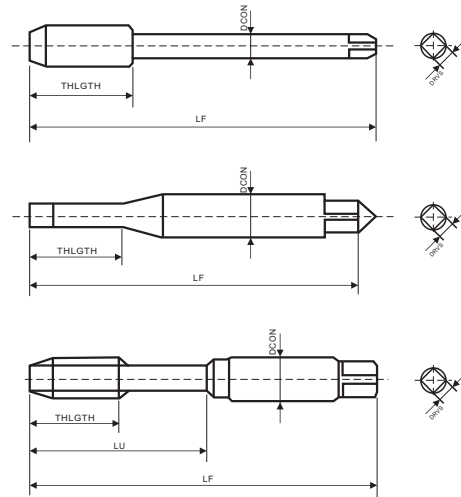
No.	TD	TP	LF	THLGTH	DCON	DRVS	DIN
M3*0.5	3	0.5	56	5	2.2	-	376
M4*0.7	4	0.7	63	7	2.8	2.1	376
M5*0.8	5	0.8	70	8	3.5	2.7	376
M6*1.0	6	1	80	10	4.5	3.4	376
M8*1.25	8	1.25	90	11	6	4.9	376
M10*1.5	10	1.5	100	14	7	5.5	376
M12*1.75	12	1.75	110	16	9	7	376
M14*2.0	14	2	110	18	11	9	376
M16*2.0	16	2	110	18	12	9	376
M18*2.5	18	2.5	125	23	14	11	376
M20*2.5	20	2.5	140	23	16	12	376
M22*2.5	22	2.5	140	23	18	14.5	376
M24*3.0	24	3	160	27	18	14.5	376
M27*3.0	27	3	160	27	20	16	376
M30*3.5	30	3.5	180	32	22	18	376
M36*4.0	36	4	200	36	28	22	376
M6*0.5	6	0.5	80	7.2	4.5	3.4	374
M6*0.75	6	0.75	80	7.2	4.5	3.4	374
M8*0.75	8	0.75	80	9	6	4.9	374
M8*1.0	8	1	90	9	6	4.9	374
M10*1.0	10	1	90	11	7	5.5	374
M10*1.25	10	1.25	100	11	7	5.5	374
M12*1.0	12	1	100	13	9	7	374
M12*1.25	12	1.25	100	13	9	7	374
M12*1.5	12	1.5	100	13	9	7	374
M14*1.5	14	1.5	100	14	11	9	374
M16*1.5	16	1.5	100	14	12	9	374
M18*1.5	18	1.5	110	18	14	11	374
M20*1.5	20	1.5	125	18	16	12	374
M22*1.5	22	1.5	125	18	18	14.5	374
M24*1.5	24	1.5	140	22	18	14.5	374



Application table of the material to be cut (Most Applicable ● / ○ Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	青铜 Brass Casting	铝 Aluminum	铝合金 Aluminum Alloy	镁合金 Magnesium Alloy	钛合金 Titanium Alloy
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
●	●	●	○	●	●	●	●	●	●	●	●	○	●	○	○	○	○	○	○

Application table of the material to be cut (Most Applicable ● / ○ Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	青铜 Brass Casting	铝 Aluminum	铝合金 Aluminum Alloy	镁合金 Magnesium Alloy	钛合金 Titanium Alloy
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
○	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

YST625PT 螺旋丝锥
YST625PT Spiral Fluted Tap

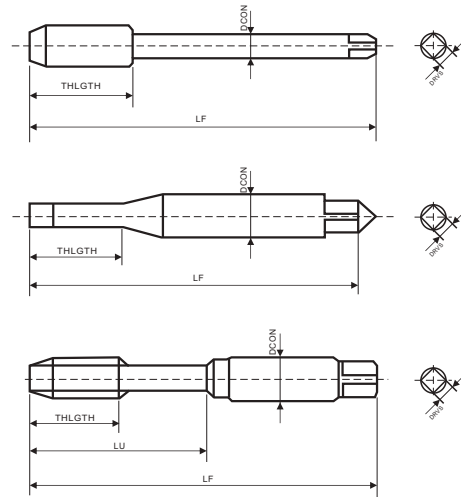


技术参数/Technical Parameters

M CPM TICN ISO 6HX   DIN

TD	TP	LF	THLGTH	LU	DCON	DRVS	NOF	DIN	MOQ
M1.0*0.25	0.25	40	-	5	2.5	2.1	2	371	20
M1.1*0.25	0.25	40	-	5	2.5	2.1	2	371	20
M1.2*0.25	0.25	40	-	5	2.5	2.1	2	371	20
M1.4*0.3	0.3	40	-	6	2.5	2.1	2	371	20
M1.6*0.35	0.35	40	-	7	2.5	2.1	2	371	20
M1.7*0.35	0.35	40	-	8	2.5	2.1	2	371	20
M1.8*0.35	0.35	40	-	8	2.5	2.1	2	371	20
M2*0.4	0.4	45	3.2	10	2.8	2.1	2	371	20
M2.2*0.45	0.45	45	3.6	11	2.8	2.1	2	371	20
M2.3*0.4	0.4	45	3.6	12	2.8	2.1	2	371	20
M2.5*0.45	0.45	50	3.6	13	2.8	2.1	2	371	20
M2.6*0.45	0.45	50	3.6	13	2.8	2.1	2	371	20
M3*0.5	0.5	56	4	18	3.5	2.7	3	371	20
M3.5*0.6	0.6	56	4.8	20	4	3	3	371	20
M4*0.7	0.7	63	5.6	21	4.5	3.4	3	371	20
M4.5*0.75	0.75	70	6	25	6	4.9	3	371	20
M5*0.8	0.8	70	6.4	25	6	4.9	3	371	20
M5.5*0.9	0.9	80	7.2	30	6	4.9	3	371	20
M6*1.0	1	80	8	30	6	4.9	3	371	20
M7*1.0	1	80	8	30	7	5.5	3	371	20
M8*1.25	1.25	90	10	35	8	6.2	3	371	10
M9*1.25	1.25	90	10	35	9	7	3	371	10
M10*1.5	1.5	100	12	39	10	8	3	371	10

YST625PT 螺旋丝锥
YST625PT Spiral Fluted Tap



技术参数/Technical Parameters

M CPM TICN ISO 6HX   DIN

TD	TP	LF	THLGTH	DCON	DRVS	NOF	DIN	MOQ
M3*0.5	0.50	56.00	4.00	2.20	1.50	3.00	376	20
M4*0.7	0.70	63.00	5.60	2.80	2.10	3.00	376	20
M5*0.8	0.80	70.00	6.40	3.50	2.70	3.00	376	20
M6*1.0	1.00	80.00	8.00	4.50	3.40	3.00	376	20
M7*1.0	1.00	80.00	8.00	5.50	4.30	3.00	376	20
M8*1.25	1.25	90.00	10.00	6.00	4.90	3.00	376	10
M9*1.25	1.25	90.00	10.00	7.00	5.50	3.00	376	10
M10*1.5	1.50	100.00	12.00	7.00	5.50	3.00	376	10
M11*1.5	1.50	100.00	12.00	8.00	6.2	3.00	376	10
M12*1.75	1.75	110.00	14.00	9.00	7.00	3.00	376	10
M14*2.0	2.00	110.00	16.00	11.00	9.00	3.00	376	10
M16*2.0	2.00	110.00	16.00	12.00	9.00	3.00	376	10
M18*2.5	2.5	125.00	25.00	14.00	11.00	4.00	376	10
M20*2.5	2.5	140.00	25.00	16.00	12.00	4.00	376	10
M22*2.5	2.5	140.00	25.00	18.00	14.5	4.00	376	10
M24*3.0	3.00	160.00	30.00	18.00	14.5	4.00	376	10

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	锌合金铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	强化工程塑料 Thermo Setting Plastic	热塑性塑料 Thermo Plastic
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
○	●	●	○	●				○	○	○			○	○	○	○	○	●	○	○				

Application table of the material to be cut (Most Applicable● ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Alloy Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	锌合金铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	强化性塑料 Thermo Setting Plastic	热可塑性塑料 Thermo Plastic
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
○	●	●	○	●				○	○	○			○	○	○	○	○	●	○	○				

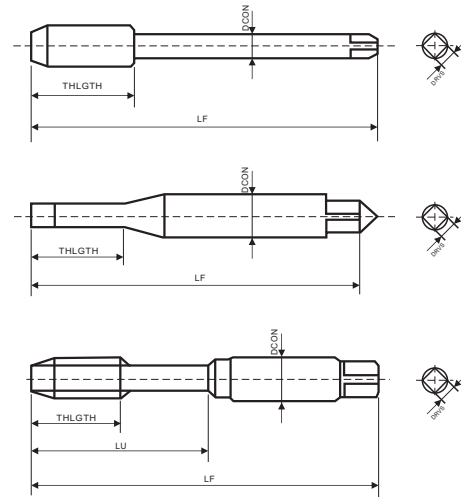
YST625PT 螺旋丝锥

YST625PT Spiral Fluted Tap



技术参数/Technical Parameters

UNC CPM TICN ISO 6HX   DIN



TD	TP	LF	THLGTH	DCON	DRVS	NOF	DIN	MOQ
UNC 1/8	28	90	20	7	5.5	3	5156	20
UNC 1/4	19	100	22	11	9	3	5156	20
UNC 3/8	19	100	22	12	9	4	5156	10
UNC 1/2	14	125	25	16	12	4	5156	10
UNC 5/8	14	125	25	18	14.5	4	5156	10
UNC 3/4	14	140	28	20	16	4	5156	10
UNC 7/8	14	150	28	22	18	4	5156	10
UNC 1	11	160	30	25	20	4	5156	10

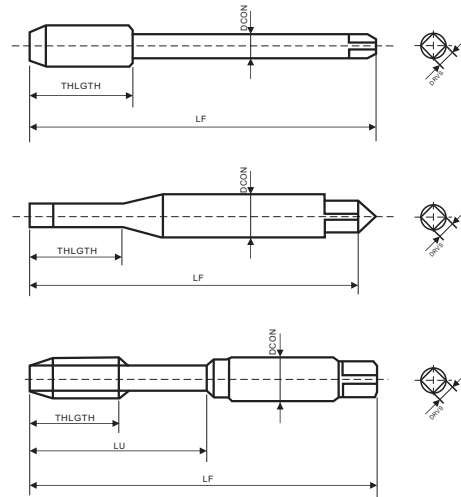
YST625AT 螺旋丝攻

YST625T Spiral Fluted Tap



技术参数/Technical Parameters

M HSSE Complex Coating ISO 6HX   DIN



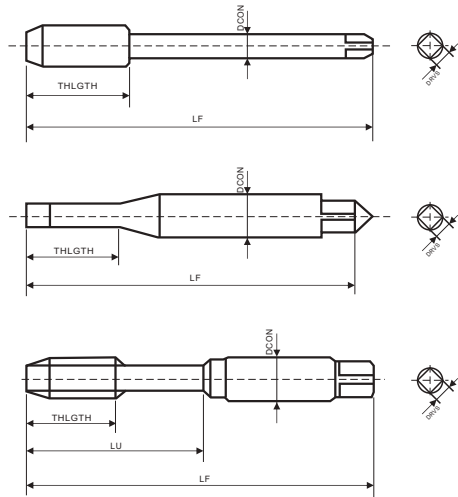
No.	TD	TP	Number of slots	DCON	DRVS	LF	THLGTH	LU	Shank standart
M3x0.5	M3	0.50	3	3.50	3.20	46	6.0	19	DIN371
M4x0.7	M4	0.70	3	4.50	4.00	52	8.4	20	DIN371
M5x0.8	M5	0.80	3	6.00	4.50	60	9.6	24	DIN371
M6x1.0	M6	1.00	3	6.00	4.50	62	12.0	28	DIN371
M8x1.0	M8	1.00	3	8.00	5.00	70	15.0	37	DIN371
M8x1.25	M8	1.25	3	8.00	5.00	70	15.0	37	DIN371
M10x1.0	M10	1.00	3	8.00	5.50	75	18.0	41	DIN371
M10x1.25	M10	1.25	3	8.00	5.50	75	18.0	41	DIN371
M10x1.5	M10	1.50	3	10.00	5.50	75	18.0	41	DIN371
M12x1.25	M12	1.25	3	10.00	6.50	82	21.0	48	DIN376
M12x1.5	M12	1.50	3	9.00	6.50	82	21.0	48	DIN376
M12x1.75	M12	1.75	3	9.00	6.50	82	21.0	48	DIN376
M14x1.5	M14	1.50	3	9.00	8.00	88	26.0	48	DIN376
M14x2.0	M14	2.00	3	11.00	8.00	88	26.0	48	DIN376
M16x1.5	M16	1.50	4	11.00	10.00	95	26.0	52	DIN376
M16x2.0	M16	2.00	4	12.00	10.00	95	26.0	52	DIN376
M18x1.5	M18	1.50	4	12.00	11.00	100	30.0	55	DIN376
M18x2.5	M18	2.50	4	14.00	11.00	100	30.0	55	DIN376
M20x1.5	M20	1.50	4	14.00	12.00	105	32.0	58	DIN376
M20x2.0	M20	2.00	4	11.00	12.00	105	32.0	58	DIN376
M20x2.5	M20	2.50	4	11.00	12.00	105	32.0	58	DIN376
M24x3.0	M24	3.00	4	19.00	15.00	120	38.0	66	DIN376

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C<0.25%	C0.25~0.45%	C<0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
○	●	●	○	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C<0.25%	C0.25~0.45%	C<0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
○	●	●	●	○	○	○	○	●	○	○	○	○	○	○	○	○	○	○	○

YPT725 先端丝锥 (371/376)

YPT725 Spiral Point Taps



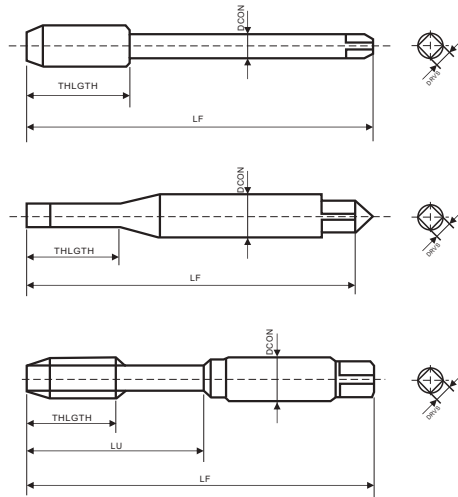
技术参数/Technical Parameters

M HSSE Uncoated ISO 6H DIN

TD	TP	LF	THLGTH	LU	DCON	DRVS	NOF	DIN
M2*0.4	0.4	45	8	-	2.8	2.1	2	371
M2.5*0.45	0.45	50	9	-	2.8	2.1	2	371
M3*0.5	0.5	56	-	18	3.5	2.7	3	371
M4*0.7	0.7	63	-	21	4.5	3.4	3	371
M5*0.8	0.8	70	-	25	6	4.9	3	371
M6*1.0	1	80	-	30	6	4.9	3	371
M8*1.25	1.25	90	-	35	8	6.2	3	371
M10*1.5	1.5	100	-	39	10	8	3	371
M3*0.5	0.5	56	11	-	2.2	-	3	376
M4*0.7	0.7	63	13	-	2.8	2.1	3	376
M5*0.8	0.8	70	16	-	3.5	2.7	3	376
M6*1.0	1	80	19	-	4.5	3.4	3	376
M8*1.25	1.25	90	22	-	6	4.9	3	376
M10*1.5	1.5	100	24	-	7	5.5	3	376
M12*1.75	1.75	110	28	-	9	7	3	376
M14*2.0	2	110	30	-	11	9	3	376
M16*2.0	2	110	32	-	12	9	3	376
M18*2.5	2.5	125	34	-	14	11	3	376
M20*2.5	2.5	140	34	-	16	12	3	376
M22*2.5	2.5	140	34	-	18	14.5	3	376
M24*3.0	3	160	38	-	18	14.5	3	376
M27*3.0	3	160	38	-	20	16	4	376
M30*3.5	3.5	180	45	-	22	18	4	376

YPT725 先端丝锥 (374)

YPT725 Spiral Point Taps



技术参数/Technical Parameters

M HSSE Uncoated ISO 6H DIN

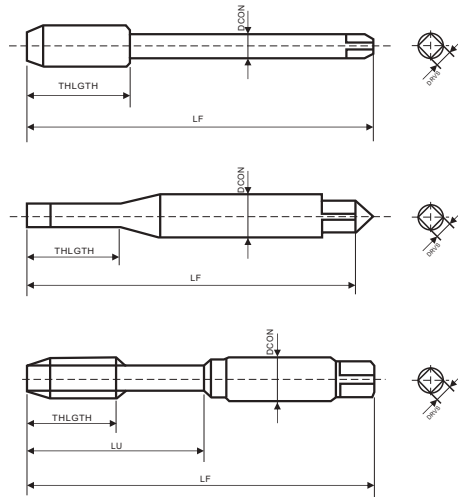
TD	TP	LF	THLGTH	DCON	DRVS	NOF	DIN	MOQ
M6*0.75	0.75	80	14	4.5	3.4	3	374	20
M8*0.75	0.75	80	18	6	4.9	3	374	20
M8*1.0	1	90	22	6	4.9	3	374	20
M10*1.0	1	90	20	7	5.5	3	374	10
M10*1.25	1.25	100	24	7	5.5	3	374	10
M12*1.0	1	100	22	9	7	3	374	10
M12*1.25	1.25	100	22	9	7	3	374	10
M12*1.5	1.5	100	22	9	7	3	374	10
M14*1.5	1.5	100	22	11	9	3	374	10
M16*1.5	1.5	100	22	12	9	3	374	10
M18*1.5	1.5	110	25	14	11	3	374	10
M20*1.5	1.5	125	25	16	12	3	374	10
M22*1.5	1.5	125	25	18	14.5	3	374	10
M24*1.5	1.5	140	28	18	14.5	3	374	10

Application table of the material to be cut (Most Applicable● / ○Applicable)																	
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	BS	BS-C	PB	AL
○	○	○	○									●	○	○	○	○	○

Application table of the material to be cut (Most Applicable● / ○Applicable)																	
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	BS	BS-C	PB	AL
○	○	○	○									○	○	○	○	○	●

YPT725T 先端丝锥 (TiN)

YPT725T Spiral Point Taps TiN



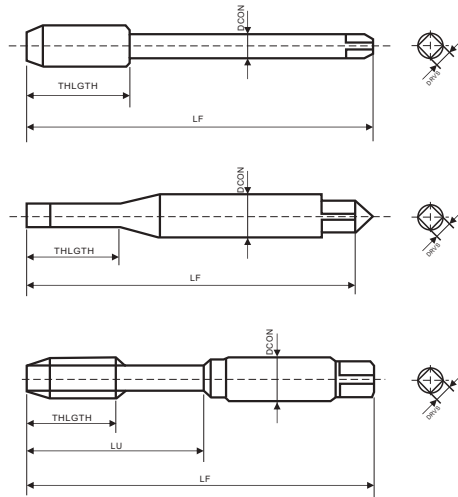
技术参数/Technical Parameters

M HSSE TIN ISO 6HX

No.	TD	TP	LF	THLGTH	LU	DCON	DRVS	NOF	DIN	MOQ
M2*0.4	2	0.4	45	8	-	2.8	2.1	2	371	20
M2.5*0.45	2.5	0.45	50	9	-	2.8	2.1	2	371	20
M3*0.5	3	0.5	56	-	18	3.5	2.7	3	371	20
M4*0.7	4	0.7	63	-	21	4.5	3.4	3	371	20
M5*0.8	5	0.8	70	-	25	6	4.9	3	371	20
M6*1.0	6	1	80	-	30	6	4.9	3	371	20
M8*1.25	8	1.25	90	-	35	8	6.2	3	371	20
M10*1.5	10	1.5	100	-	39	10	8	3	371	10
M3*0.5	3	0.5	56	11	-	2.2	-	3	376	20
M4*0.7	4	0.7	63	13	-	2.8	2.1	3	376	20
M5*0.8	5	0.8	70	16	-	3.5	2.7	3	376	20
M6*1.0	6	1	80	19	-	4.5	3.4	3	376	20
M8*1.25	8	1.25	90	22	-	6	4.9	3	376	20
M10*1.5	10	1.5	100	24	-	7	5.5	3	376	10
M12*1.75	12	1.75	110	28	-	9	7	3	376	10
M14*2.0	14	2	110	30	-	11	9	3	376	10
M16*2.0	16	2	110	32	-	12	9	3	376	10
M18*2.5	18	2.5	125	34	-	14	11	3	376	10
M20*2.5	20	2.5	140	34	-	16	12	3	376	10
M22*2.5	22	2.5	140	34	-	18	14.5	3	376	10
M24*3.0	24	3	160	38	-	18	14.5	3	376	10
M27*3.0	27	3	160	38	-	20	16	4	376	10
M30*3.5	30	3.5	180	45	-	22	18	4	376	10

YPT725T 先端丝锥 (TiCN)

YPT725T Spiral Point Taps TiCN



技术参数/Technical Parameters

M HSSE TiCN ISO 6HX

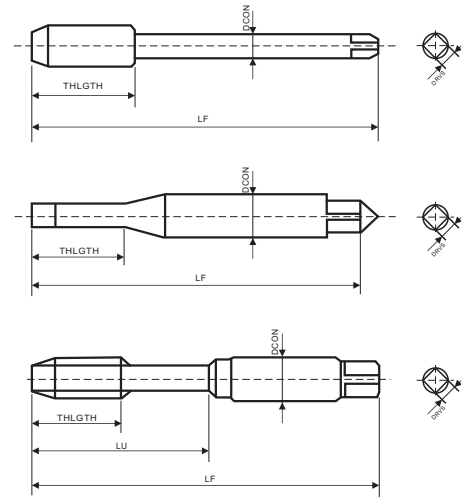
No.	TD	TP	LF	THLGTH	DCON	DRVS	DIN	MOQ
M2*0.4	2	0.4	45	8	2.8	2.1	371	20
M2.5*0.45	2.5	0.45	50	9	2.8	2.1	371	20
M3*0.5	3	0.5	56	-	3.5	2.7	371	20
M4*0.7	4	0.7	63	-	4.5	3.4	371	20
M5*0.8	5	0.8	70	-	6	4.9	371	20
M6*1.0	6	1	80	-	6	4.9	371	20
M8*1.25	8	1.25	90	-	8	6.2	371	20
M10*1.5	10	1.5	100	-	10	8	371	10
M3*0.5	3	0.5	56	11	2.2	-	376	20
M4*0.7	4	0.7	63	13	2.8	2.1	376	20
M5*0.8	5	0.8	70	16	3.5	2.7	376	20
M6*1.0	6	1	80	19	4.5	3.4	376	20
M8*1.25	8	1.25	90	22	6	4.9	376	20
M10*1.5	10	1.5	100	24	7	5.5	376	10
M12*1.75	12	1.75	110	28	9	7	376	10
M14*2.0	14	2	110	30	11	9	376	10
M16*2.0	16	2	110	32	12	9	376	10
M18*2.5	18	2.5	125	34	14	11	376	10
M20*2.5	20	2.5	140	34	16	12	376	10
M22*2.5	22	2.5	140	34	18	14.5	376	10
M24*3.0	24	3	160	38	18	14.5	376	10
M27*3.0	27	3	160	38	20	16	376	10
M30*3.5	30	3.5	180	45	22	18	376	10

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting	锌合金铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	磷青铜 Thermo Setting Plastic	热可塑性塑料 Thermo Plastic
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Br	BrC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
●	●	●	●	○	○	○	○	●	○	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○

Application table of the material to be cut. (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel/ Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 CastIron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝 合金 Aluminum Rolled	铝合金 铸件 Aluminum Alloy Casting	镁合金 铸件 Magnesium Alloy Casting	锌合金 铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	热硬化性 塑料 Thermo Setting Plastic	热可塑性 塑料 Thermo Plastic
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Br	BrC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
●	●	●	●	○	○	○	○	●	○	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○

YPT725PT 先端丝锥

YPT725PT Spiral Point Taps



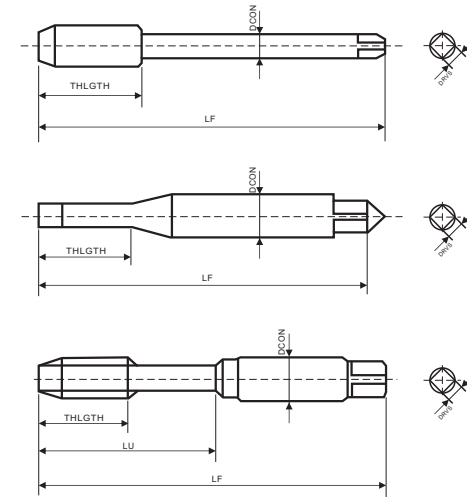
技术参数/Technical Parameters

M CPM TICN ISO 6HX DIN

No.	TD	TP	LF	THLGTH	LU	DCON	DRVS	NOF	DIN
M2.5*0.35	2.5	0.35	50.0	-	9.0	2.8	2.1	2.0	371
M2.6*0.35	2.6	0.35	50.0	-	9.0	2.8	2.10	2.0	371
M3*0.35	3.0	0.35	56.0	8.0	18.0	3.5	2.70	3.0	371
M3.5*0.35	3.5	0.35	56.0	9.0	20.0	4.0	3.00	3.0	371
M4*0.35	4.0	0.35	63.0	10.0	21.0	4.5	3.40	3.0	371
M4*0.5	4.0	0.5	63.0	10.0	21.0	4.5	3.40	3.0	371
M4.5*0.5	4.5	0.5	70.0	12.0	25.0	6.0	4.90	3.0	371
M5*0.5	5.0	0.5	70.0	12.0	25.0	6.0	4.90	3.0	371
M6*0.5	6.0	0.5	80.0	14.0	30.0	6.0	4.90	3.0	371
M6*0.75	6.0	0.75	80.0	14.0	30.0	6.0	4.90	3.0	371
M7*0.75	7.0	0.75	80.0	14.0	30.0	7.0	5.50	3.0	371
M8*0.75	8.0	0.75	80.0	18.0	30.0	8.0	6.20	3.0	371
M8*1.0	8.0	1.0	90.0	22.0	35.0	8.0	6.20	3.0	371
M9*1.0	9.0	1.0	90.0	22.0	35.0	9.0	7.00	3.0	371
M10*0.75	10.0	0.75	90.0	20.0	35.0	10.0	8.00	3.0	371
M10*1.0	10.0	1.0	90.0	20.0	35.0	10.0	8.00	3.0	371
M10*1.25	10.0	1.25	100.0	24.0	39.0	10.0	8.00	3.0	371
M6*0.5	6.0	0.5	80.0	14.0	-	4.5	3.40	3.0	374
M6*0.75	6.0	0.75	80.0	14.0	-	4.5	3.40	3.0	374
M8*0.75	8.0	0.75	80.0	18.0	-	6.0	4.90	3.0	374
M8*1.0	8.0	1.0	90.0	22.0	-	6.0	4.90	3.0	374
M9*1.0	9.0	1.0	90.0	22.0	-	7.0	5.50	3.0	374

YPT725PT 先端丝锥

YPT725PT Spiral Point Taps



技术参数/Technical Parameters

M CPM TICN ISO 6HX DIN

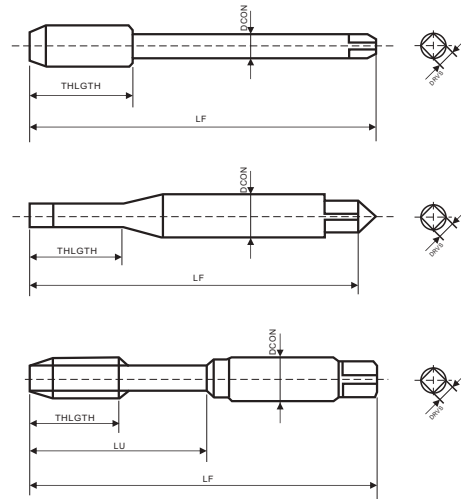
No.	TD	TP	LF	THLGTH	DCON	DRVS	NOF	DIN
M10*0.75	10.0	0.75	90.0	20.0	7.0	5.50	3.0	374
M10*1.0	10.0	1.0	90.0	20.0	7.0	5.50	3.0	374
M10*1.25	10.0	1.25	100.0	24.0	7.0	5.50	3.0	374
M11*1.0	11.0	1.0	90.0	20.0	8.0	6.20	3.0	374
M12*1.0	12.0	1.0	100.0	22.0	9.0	7.00	3.0	374
M12*1.25	12.0	1.25	100.0	22.0	9.0	7.00	3.0	374
M12*1.5	12.0	1.5	100.0	22.0	9.0	7.00	3.0	374
M14*1.0	14.0	1.0	100.0	22.0	11.0	9.00	4.0	374
M14*1.25	14.0	1.25	100.0	22.0	11.0	9.00	4.0	374
M14*1.5	14.0	1.5	100.0	22.0	11.0	9.00	4.0	374
M16*1.0	16.0	1.0	100.0	22.0	12.0	9.00	4.0	374
M16*1.5	16.0	1.5	100.0	22.0	12.0	9.00	4.0	374
M18*1.0	18.0	1.0	110.0	25.0	14.0	11.00	4.0	374
M18*1.5	18.0	1.5	110.0	25.0	14.0	11.00	4.0	374
M20*1.0	20.0	1.0	125.0	25.0	16.0	12.00	4.0	374
M20*1.5	20.0	1.5	125.0	25.0	16.0	12.00	4.0	374
M20*2.0	20.0	2.0	140.0	34.0	16.0	12.00	4.0	374
M22*1.0	22.0	1.0	125.0	25.0	18.0	14.50	4.0	374
M22*1.5	22.0	1.5	125.0	25.0	18.0	14.50	4.0	374
M22*2.0	22.0	2.0	140.0	34.0	18.0	14.50	4.0	374
M24*1.0	24.0	1.0	140.0	28.0	18.0	14.50	4.0	374
M24*1.5	24.0	1.5	140.0	28.0	18.0	14.50	4.0	374
M24*2.0	24.0	2.0	140.0	28.0	18.0	14.50	4.0	374

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳素钢/软钢 Low Carbon Steel/ Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Castiron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝 合金 Aluminum Rolled	铝合金 铸件 Aluminum Alloy Casting	镁合金 铸件 Magnesium Alloy Casting	锌合金 铸件 Zinc Alloy Casting	钛合金 Titanium Alloy	镍 Nickel	强化性 塑料 Thermo Setting Plastic	热塑性 塑料 Thermo Plastic
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
●	●	●	●	●	●	○	○	●	○	●	●	●	○	○	○	○	○	○	○	○	○	-	-	-

Application table of the material to be cut (Most Applicable● / ○Applicable)																								
低碳钢/软钢 Low Carbon Steel Mild Steel	中碳钢 Medium Carbon Steel	高碳钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝 合金 Aluminum Rolled	铝合金 铸件 Aluminum Alloy Casting	镁合金 铸件 Magnesium Alloy Casting	铸锌金 属件 Zinc Alloy Casting	钛合金 铸件 Titanium Alloy	镍 Nickel	热硬化性 塑料 Thermo Setting Plastic	热可塑性 塑料 Thermo Plastic
C-0.25%	C0.25-0.45%	C-0.45%	SCM	25-35HRC	35-45HRC	45-50HRC	50-60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC	ZDC	-	-	-	-
●	●	●	●	●	○	○	○	●	○	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○

YPT725AT 先端丝锥

YPT725AT Spiral Point Taps



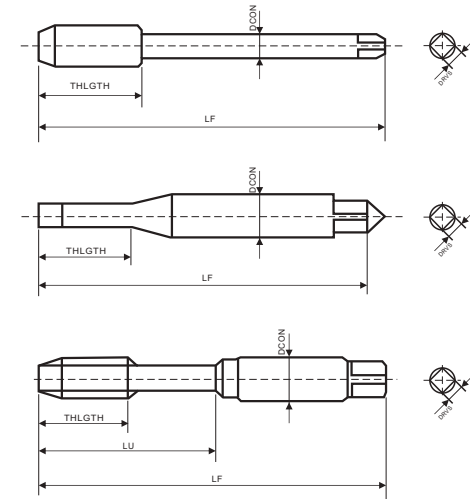
技术参数/Technical Parameters



No.	TD	TP	Number of slots	DCON	DRVS	LF	THLGTH	LU	Shank standart
M3x0,50	M3	0.50	3	3.50	2.70	56	11.0	18	DIN371
M4x0,70	M4	0.70	3	4.50	3.40	63	13.0	21	DIN371
M5x0,80	M5	0.80	3	6.00	4.90	70	14.0	25	DIN371
M6x1,00	M6	1.00	3	6.00	4.90	80	16.0	30	DIN371
M8x1,00	M8	1.00	4	8.00	6.20	90	17.0	35	DIN371
M8x1,25	M8	1.25	4	8.00	6.20	90	17.0	35	DIN371
M10x1,0	M10	1.00	4	10.00	8.00	100	20.0	39	DIN371
M10x1,25	M10	1.25	4	10.00	8.00	100	20.0	39	DIN371
M10x1,50	M10	1.50	4	10.00	8.00	100	20.0	39	DIN371
M12x1,25	M12	1.25	5	9.00	7.00	110	24.0	-	DIN376
M12x1,50	M12	1.50	5	9.00	7.00	110	24.0	-	DIN376
M12x1,75	M12	1.75	5	9.00	7.00	110	24.0	-	DIN376
M14x1,50	M14	1.50	5	11.00	9.00	110	26.0	-	DIN376
M14x2,00	M14	2.00	5	11.00	9.00	110	26.0	-	DIN376
M16x1,50	M16	1.50	4	12.00	9.00	110	26.0	-	DIN376
M16x2,00	M16	2.00	4	12.00	9.00	110	26.0	-	DIN376
M18x1,50	M18	1.50	4	14.00	11.00	125	30.0	-	DIN376
M18x2,50	M18	2.50	4	14.00	11.00	125	30.0	-	DIN376
M20x1,50	M20	1.50	4	16.00	12.00	140	32.0	-	DIN376
M20x2,0	M20	2.50	4	16.00	12.00	140	32.0	-	DIN376
M20x2,50	M20	2.00	4	16.00	12.00	140	32.0	-	DIN376
M24x3,00	M24	3.00	4	16.00	14.50	160	45.0	-	DIN376

YNT825 挤压丝锥

YNT825 Forming Taps



技术参数/Technical Parameters



TD	TP	LF	THLGTH	LU	DCON	DRVS	STANDARD	MOQ
M3.5*0.6	0.6	56	-	20	4	3	2174	20
M4*0.7	0.7	63	-	21	4.5	3.4	2174	20
M4.5*0.75	0.75	70	-	25	6	4.9	2174	20
M5*0.8	0.8	70	-	25	6	4.9	2174	20
M5.5*0.9	0.9	80	-	30	6	4.9	2174	20
M6*1.0	1	80	-	30	6	4.9	2174	20
M7*1.0	1	80	-	35	7	5.5	2174	20
M8*1.25	1.25	90	-	39	8	6.2	2174	20
M9*1.25	1.25	90	-	39	9	7	2174	20
M10*1.5	1.5	100	17	-	10	8	2174	10
M12*1.75	1.75	100	20	-	9	7	2174	10
M14*2.0	2	100	20	-	11	9	2174	10
M16*2.0	2	100	20	-	12	9	2174	10
M18*2.5	2.5	125	20	-	14	11	2174	10
M20*2.5	2.5	140	20	-	16	12	2174	10
M22*2.5	2.5	140	24	-	18	14.5	2174	10
M24*3.0	3	160	18	-	18	14.5	2174	10

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C<0.25%	C0.25~0.45%	C<0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
○	●	●	●	○	○	○	○	●	○	○	○	●	○	○	○	○	○	○	○

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C<0.25%	C0.25~0.45%	C<0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

YNT825T 挤压丝锥 (TiN)
YNT825T Forming Taps TiN



技术参数/Technical Parameters

M HSSE TIN ISO 6HX   DIN

TD	TP	LF	THLGTH	LU	DCON	DRVS	STANDARD	MOQ
M3.5*0.6	0.6	56	-	20	4	3	2174	20
M4*0.7	0.7	63	-	21	4.5	3.4	2174	20
M4.5*0.75	0.75	70	-	25	6	4.9	2174	20
M5*0.8	0.8	70	-	25	6	4.9	2174	20
M5.5*0.9	0.9	80	-	30	6	4.9	2174	20
M6*1.0	1	80	-	30	6	4.9	2174	20
M7*1.0	1	80	-	35	7	5.5	2174	20
M8*1.25	1.25	90	-	39	8	6.2	2174	20
M9*1.25	1.25	90	-	39	9	7	2174	20
M10*1.5	1.5	100	17	-	10	8	2174	10
M12*1.75	1.75	100	20	-	9	7	2174	10
M14*2.0	2	100	20	-	11	9	2174	10
M16*2.0	2	100	20	-	12	9	2174	10
M18*2.5	2.5	125	20	-	14	11	2174	10
M20*2.5	2.5	140	20	-	16	12	2174	10
M22*2.5	2.5	140	24	-	18	14.5	2174	10
M24*3.0	3	160	18	-	18	14.5	2174	10

YNT825T 挤压丝锥 (TiCN)
YNT825T Forming Taps TiCN



技术参数/Technical Parameters

M HSSE TICN ISO 6HX   DIN

TD	TP	LF	LU	DCON	DRVS	STANDARD	MOQ
M1*0.25	0.25	40	5.5	2.5	2.1	2174	20
M1.2*0.25	0.25	40	5.5	2.5	2.1	2174	20
M1.4*0.3	0.3	40	7	2.5	2.1	2174	20
M1.6*0.35	0.35	40	8	2.5	2.1	2174	20
M1.7*0.35	0.35	40	8	2.5	2.1	2174	20
M1.8*0.35	0.35	40	8	2.5	2.1	2174	20
M2*0.4	0.4	45	8	2.8	2.1	2174	20
M2.2*0.45	0.45	45	9	2.8	2.1	2174	20
M2.3*0.4	0.4	45	9	2.8	2.1	2174	20
M2.5*0.45	0.45	50	9	2.8	2.1	2174	20
M2.6*0.45	0.45	50	9	2.8	2.1	2174	20
M3*0.5	0.5	56	18	3.5	2.7	2174	20
M3.5*0.6	0.6	56	20	4	3	2174	20
M4*0.7	0.7	63	21	4.5	3.4	2174	20
M4.5*0.75	0.75	70	25	6	4.9	2174	20
M5*0.8	0.8	70	25	6	4.9	2174	20

Application table of the material to be cut. (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mid Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
●	●	○	○					●					●	●	●		●	●	●

Application table of the material to be cut. (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mid Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
●	●	○	○					●					●	●	●		●	●	●

YNT825T 挤压丝锥 (TiCN)
YNT825T Forming Taps TiCN



技术参数/Technical Parameters

M

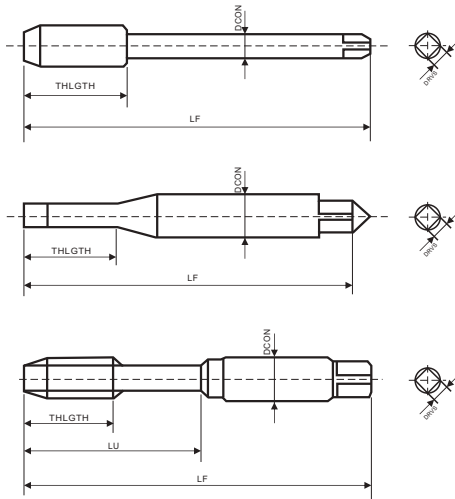
HSSE

TICN

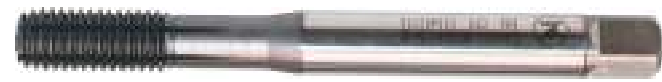
ISO 6HX

DIN

TD	TP	LF	THLGTH	LU	DCON	DRVS	STANDARD	MOQ
M5.5*0.9	0.9	80	-	30	6	4.9	2174	20
M6*1.0	1	80	-	30	6	4.9	2174	20
M7*1.0	1	80	-	35	7	5.5	2174	20
M8*1.25	1.25	90	-	39	8	6.2	2174	20
M9*1.25	1.25	90	-	39	9	7	2174	20
M10*1.5	1.5	100	17	-	10	8	2174	10
M12*1.75	1.75	100	20	-	9	7	2174	10
M14*2.0	2	100	20	-	11	9	2174	10
M16*2.0	2	100	20	-	12	9	2174	10
M18*2.5	2.5	125	20	-	14	11	2174	10
M20*2.5	2.5	140	20	-	16	12	2174	10
M22*2.5	2.5	140	24	-	18	14.5	2174	10
M24*3.0	3	160	18	-	18	14.5	2174	10



YNT825PT 挤压丝锥
YNT825PT Forming Taps



技术参数/Technical Parameters

M

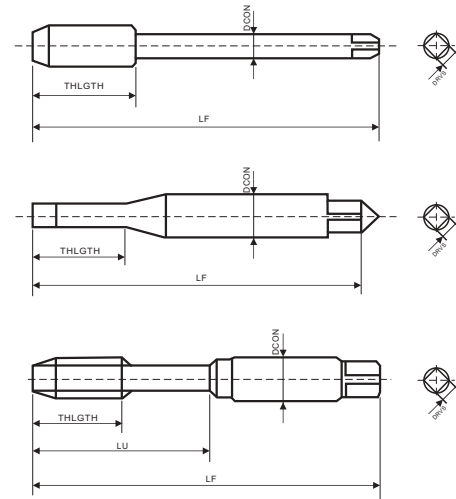
CPM

TICN

ISO 6HX

DIN

TD	TP	LF	THLGTH	DCON	DRVS	No. of Cutting Pitch
M1 X 0.25	0.25	30	7	3	2.5	2P
M1.2 X 0.25	0.25	32	8	3	2.5	2P
M1.4 X 0.3	0.3	34	9	3	2.5	2P
M1.6 X 0.35	0.35	36	10	3	2.5	2P
M2 X 0.4	0.4	40	12	3	2.5	2P
M2.5 X 0.45	0.45	44	14	3	2.5	2P
M3 X 0.5	0.5	46	9	4	3.2	2P
M4 X 0.7	0.7	52	10	5	4	2P
M5 X 0.8	0.8	60	11	5.5	4.5	2P
M6 X 1.0	1	62	12	6	4.5	2P
M8 X 1.25	1.25	70	18	6.2	5	2P
M10 X 1.5	1.5	75	19	7	5.5	2P
M12 X 1.75	1.75	82	23	8.5	6.5	2P



Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
●	●	○	○					●					●	●	●		●	●	●

Application table of the material to be cut (Most Applicable● / ○Applicable)																			
低碳素钢/软钢 Low Carbon Steel Mild Steel	中碳素钢 Medium Carbon Steel	高碳素钢 High Carbon Steel	合金钢 Alloy Steel	调质钢 Hardened Steel				不锈钢 Stainless Steel	工具钢 Tool Steel	铸钢 Cast Steel	铸铁 Cast Iron	球墨铸铁 Ductile Cast Iron	铜 Copper	黄铜 Brass	黄铜铸件 Brass Casting	青铜 Bronze	变形铝合金 Aluminum Rolled	铝合金铸件 Aluminum Alloy Casting	镁合金铸件 Magnesium Alloy Casting
C-0.25%	C0.25~0.45%	C-0.45%	SCM	25~35HRC	35~45HRC	45~50HRC	50~60HRC	SUS	SKD	SC	FC	FCD	Cu	Bs	BsC	PB	AL	AC,ADC	MC
●	●	○	○					●					●	●	●		●	●	●