

# Circular dies

fine metric thread



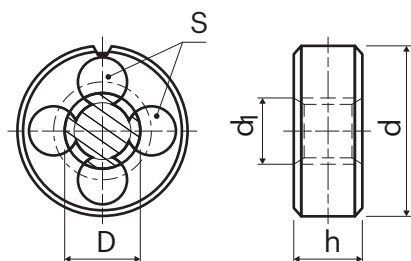
CD72090

CD82075

CZ Závítové kruhové čelisti | jemný metrický závit

DE Schneideisen | Feines metriches Gewinde

RU Плашки | тонкая метрическая резьба



## LCD72090



## LCD82075



| D<br>6 g | P    | d  | h  | S | d1    | LCD72090 | LCD82075 |
|----------|------|----|----|---|-------|----------|----------|
| M2,3     | 0,4  | 16 | 5  | 3 | 2,26  | .023040  |          |
| M2,3     | 0,45 | 16 | 5  | 3 | 2,28  | .023045  |          |
| M2,5     | 0,35 | 16 | 5  | 3 | 2,44  | .025035  | .025035  |
| M2,6     | 0,45 | 16 | 5  | 3 | 2,56  | .026045  |          |
| M3       | 0,35 | 20 | 5  | 3 | 2,94  | .030035  | .030035  |
| M3,5     | 0,35 | 20 | 5  | 3 | 3,44  | .035035  | .035035  |
| M4       | 0,5  | 20 | 5  | 3 | 3,93  | .040050  | .040050  |
| M4,5     | 0,5  | 20 | 5  | 3 | 4,43  | .045050  | .045050  |
| M5       | 0,5  | 20 | 5  | 4 | 4,93  | .050050  | .050050  |
| M5,5     | 0,5  | 20 | 5  | 4 | 5,43  | .055050  | .055050  |
| M6       | 0,5  | 20 | 7  | 4 | 5,93  | .060050  | .060050  |
| M6       | 0,75 | 20 | 7  | 4 | 5,91  | .060075  | .060075  |
| M7       | 0,75 | 25 | 9  | 4 | 6,90  | .070075  | .070075  |
| M8       | 0,5  | 25 | 9  | 4 | 7,93  | .080050  | .080050  |
| M8       | 0,75 | 25 | 9  | 4 | 7,90  | .080075  | .080075  |
| M8       | 1    | 25 | 9  | 4 | 7,88  | .080100  | .080100  |
| M9       | 0,75 | 25 | 9  | 4 | 8,90  | .090075  | .090075  |
| M9       | 1    | 25 | 9  | 4 | 8,88  | .090100  | .090100  |
| M10      | 0,75 | 30 | 11 | 4 | 9,90  | .100075  | .100075  |
| M10      | 1    | 30 | 11 | 4 | 9,88  | .100100  | .100100  |
| M10      | 1,25 | 30 | 11 | 4 | 9,86  | .100125  | .100125  |
| M11      | 0,75 | 30 | 11 | 5 | 10,91 | .110075  | .110075  |
| M11      | 1    | 30 | 11 | 5 | 10,88 | .110100  | .110100  |
| M12      | 1    | 38 | 10 | 4 | 11,88 | .120100  | .120100  |
| M12      | 1,25 | 38 | 10 | 4 | 11,86 | .120125  | .120125  |
| M12      | 1,5  | 38 | 10 | 4 | 11,85 | .120150  | .120150  |
| M14      | 1    | 38 | 10 | 5 | 13,85 | .140100  | .140100  |
| M14      | 1,25 | 38 | 10 | 5 | 13,88 | .140125  | .140125  |
| M14      | 1,5  | 38 | 10 | 5 | 13,86 | .140150  | .140150  |

LCD72090 P.1 P.2 K.1 K.2 N.2 N.3 N.4

LCD82075 P.3 P.4 P.5 P.6 M.1 M.2 M.3 K.1 K.2 N.2 N.3 N.4

# Circular dies

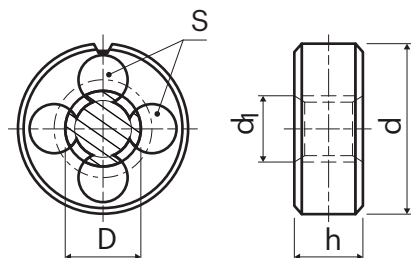
fine metric thread



CZ Závítové kruhové čelisti | jemný metrický závit

DE Schneideisen | Feines metriches Gewinde

RU Плашки | тонкая метрическая резьба



## LCD72090

## LCD82075



| D<br>6 g | P   | d  | h  | S | d1    | LCD72090 | LCD82075 |
|----------|-----|----|----|---|-------|----------|----------|
| M15      | 1   | 38 | 10 | 5 | 14,88 | .150100  | .150100  |
| M15      | 1,5 | 38 | 10 | 5 | 14,85 | .150150  | .150150  |
| M16      | 1   | 45 | 14 | 5 | 18,88 | .160100  | .160100  |
| M16      | 1,5 | 45 | 14 | 5 | 15,85 | .160150  | .160150  |
| M17      | 1   | 45 | 14 | 5 | 16,38 | .170100  | .170100  |
| M17      | 1,5 | 45 | 14 | 5 | 16,85 | .170150  | .170150  |
| M18      | 1   | 45 | 14 | 5 | 17,88 | .180100  | .180100  |
| M18      | 1,5 | 45 | 14 | 5 | 17,85 | .180150  | .180150  |
| M18      | 2   | 45 | 14 | 5 | 17,82 | .180200  | .180200  |
| M20      | 1   | 45 | 14 | 6 | 19,88 | .200100  | .200100  |
| M20      | 1,5 | 45 | 14 | 6 | 19,85 | .200150  | .200150  |
| M20      | 2   | 45 | 14 | 6 | 19,82 | .200200  | .200200  |
| M22      | 1   | 55 | 16 | 5 | 21,88 | .220100  | .220100  |
| M22      | 1,5 | 55 | 16 | 5 | 21,85 | .220150  | .220150  |
| M22      | 2   | 55 | 16 | 5 | 21,82 | .220200  | .220200  |
| M24      | 1   | 55 | 16 | 6 | 23,88 | .240100  | .240100  |
| M24      | 1,5 | 55 | 16 | 6 | 23,85 | .240150  | .240150  |
| M24      | 2   | 55 | 16 | 6 | 23,82 | .240200  | .240200  |
| M25      | 1,5 | 55 | 16 | 6 | 24,85 | .250150  | .250150  |
| M26      | 1,5 | 55 | 16 | 6 | 25,85 | .260150  | .260150  |
| M27      | 1   | 65 | 18 | 6 | 26,88 | .270100  | .270100  |
| M27      | 1,5 | 65 | 18 | 6 | 26,85 | .270150  | .270150  |
| M27      | 2   | 65 | 18 | 6 | 26,82 | .270200  | .270200  |
| M28      | 1,5 | 65 | 18 | 6 | 27,85 | .280150  | .280150  |
| M28      | 2   | 65 | 18 | 6 | 27,82 | .280200  | .280200  |
| M30      | 1   | 65 | 18 | 6 | 29,88 | .300100  | .300100  |
| M30      | 1,5 | 65 | 18 | 6 | 29,85 | .300150  | .300150  |
| M30      | 2   | 65 | 18 | 6 | 29,82 | .300200  | .300200  |

LCD72090 P.1 P.2 K.1 K.2 N.2 N.3 N.4

LCD82075 P.3 P.4 P.5 P.6 M.1 M.2 M.3 K.1 K.2 N.2 N.3 N.4